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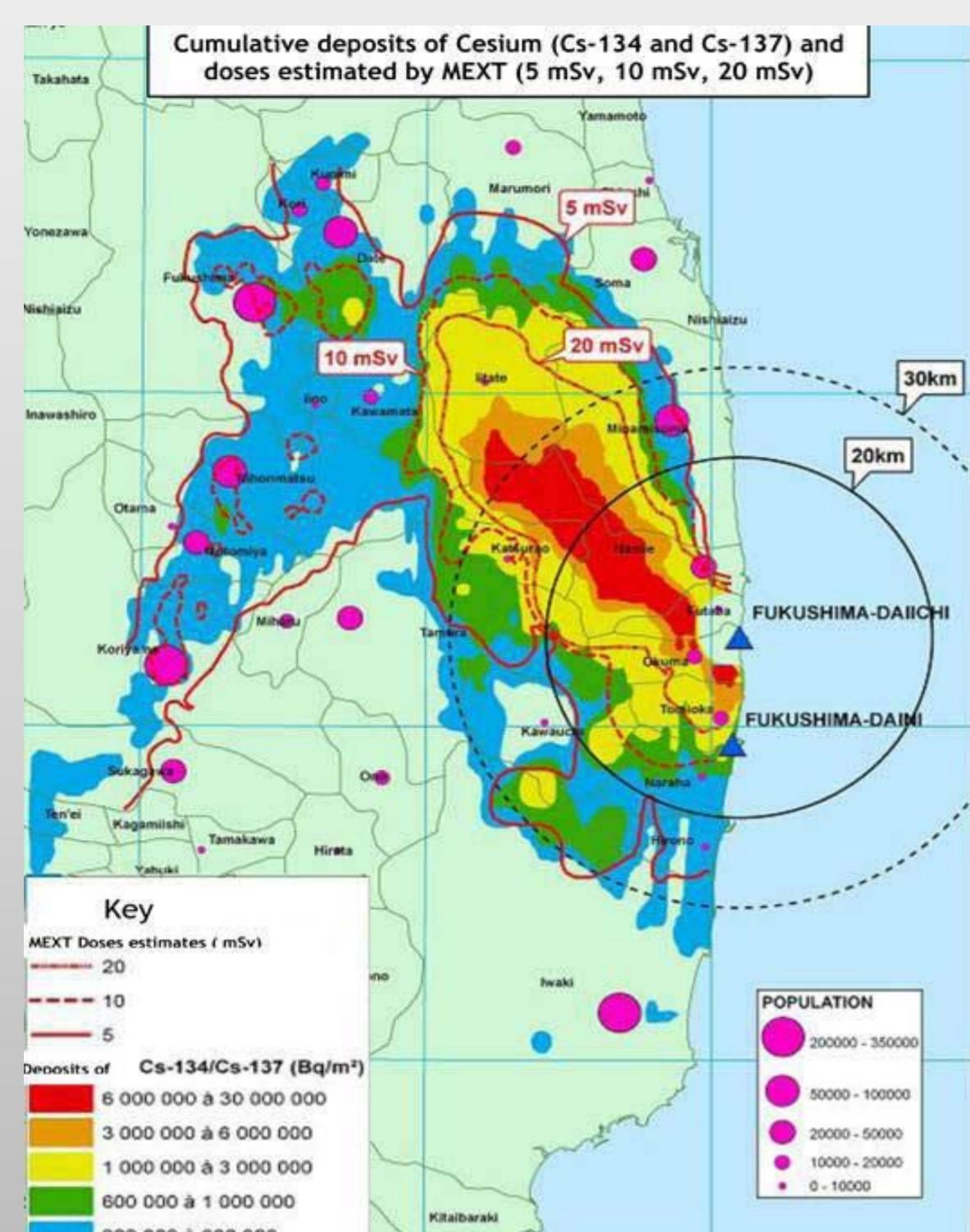
Design of optimised chelating agents for cesium extraction in supercritical CO₂

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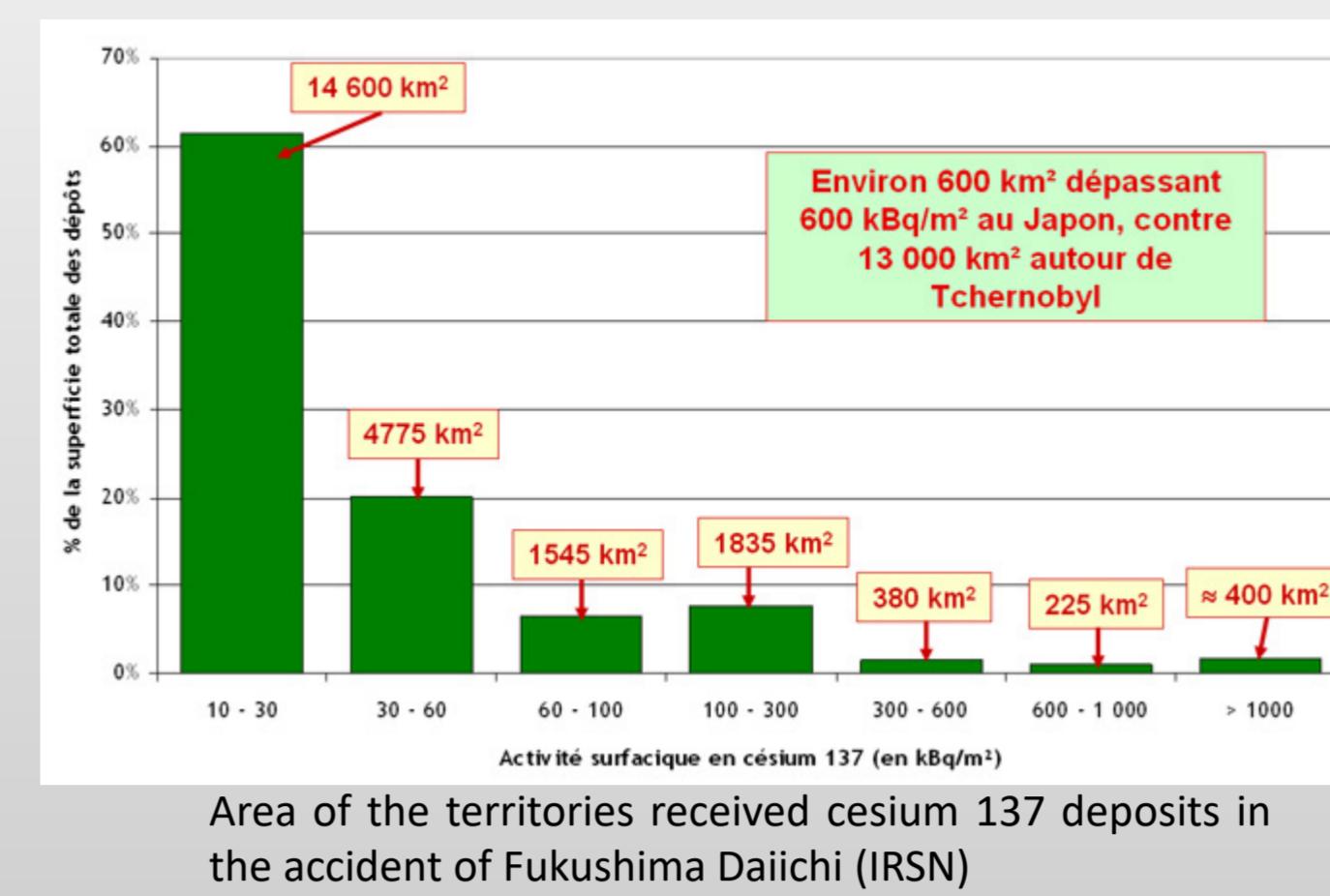
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Context: In March 2011, the earthquake and subsequent tsunami resulted in severe damage of the Fukushima-Daiichi Nuclear Power Plant. This accident led to the release of large quantities of radioactivity, mainly the volatile fission products such as cesium (estimated around 15 PBq of ¹³⁷Cs). The presence of ¹³⁷Cs in the natural environment is a radiological concern as it causes significant external and internal radiation exposures of living beings.



Unique features of contamination:

- Processing volumes outsized
- Unusual substrates
- Spatial heterogeneity of contamination

In this context, developing new green processes for the extraction of cesium to clean up contaminated soil remains a major challenge for the nuclear industry:

- ✓ by restoring sustainable agricultural land
- ✓ by reducing population exposure
- ✓ by limiting the residual waste



= DÉveloppement de Méthodes bio- et Eco-Technologiques pour la Remédiation Raisonnée des Effluents et des Sols contaminés

Supercritical CO₂ – a solvent like no other:

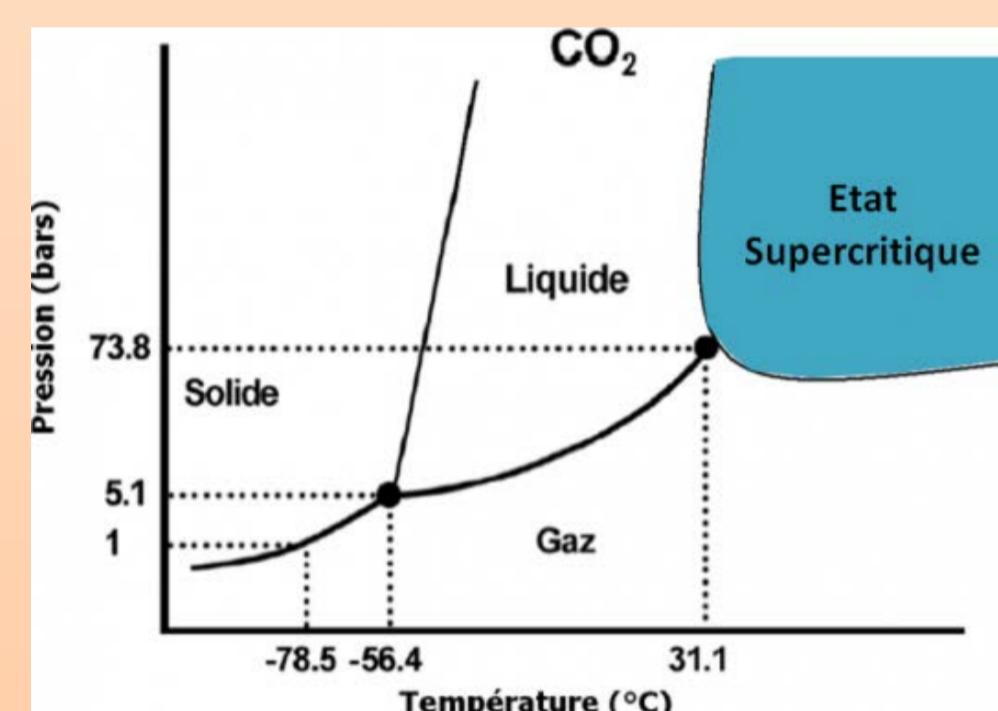


Rice decontamination (NATEX) 90 t/day



Cap taste extraction (DIAM Bouchage) 5000 t/year

Mature technology



- Easily accessible supercritical properties
- Easy tuning of solvent properties by adjusting P and T (density, viscosity, ...)
- Abundant, non toxic, non inflammable
- No solvent waste, green solvent
- Difficult solubilisation of polar compounds
- pH = 2.9 in presence of water

Interesting alternative to classic diluents used in liquid/liquid extraction

✓ Direct extraction of organic molecules

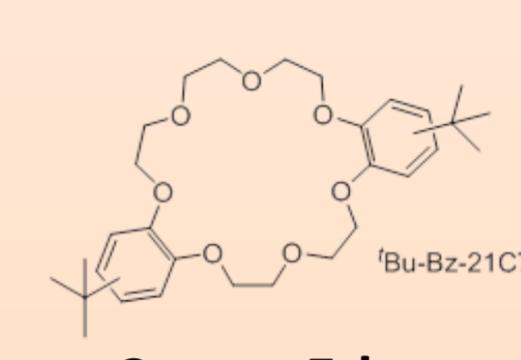
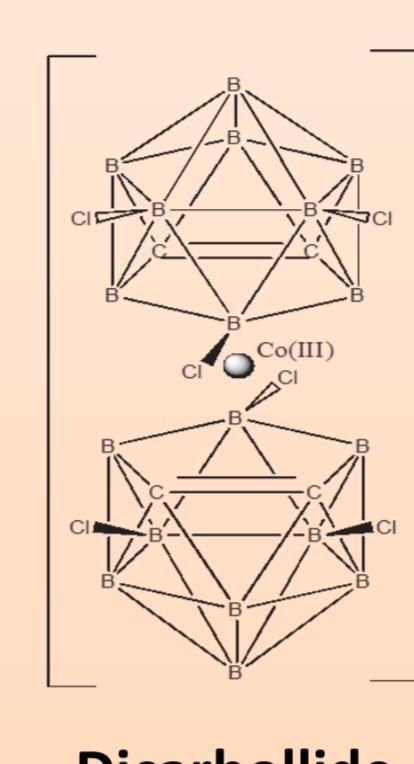
✓ Inefficient direct extraction of metal ions

Introduction of an organic chelating agent (extractant):

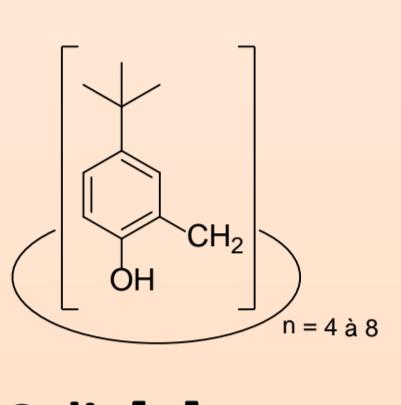
- soluble in sc CO₂
- formation of a stable complex
- Efficient at pH = 2.9

The efficiency of a supercritical CO₂ metal extraction process depends on the extractant efficiency

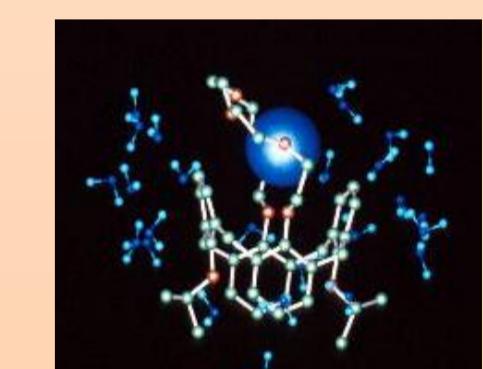
Which chelating agents for cesium extraction?



- Extraction mechanism: solvation
- Selectivity dependent of macrocycle size
- Good extraction of cesium
- Moderate selectivity (vs Na, K)



- Extraction mechanism: solvation
- Selectivity based on macrocycle size
- Excellent extraction of cesium with functionalised calix[4]arene



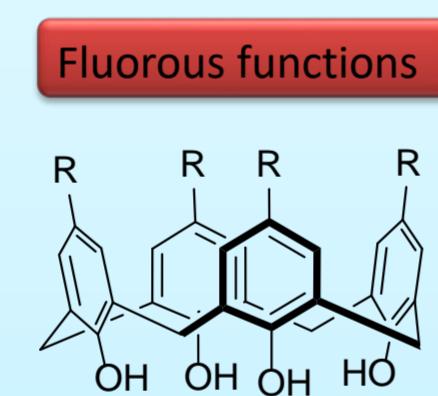
Compounds	D _{Na}	D _{Cs}	σ(Cs/Na)
Calix[4] arene dimethoxy-crown-6	3×10^{-3}	4×10^{-2}	>4200
Calix[4] arene hydroxy-ethoxy-crown-6	4×10^{-3}	4.2	9750
Calix[4] arene dipropoxy-crown-6	2×10^{-3}	19.5	>28500
Calix[4] arene diisopropoxy-crown-6	< 10^{-3}	28.5	>33000
Calix[4] arene di-n-octyloxy-crown-6	< 10^{-3}	33	>31000
Calix[4] arene di-n-octyloxy-(dibenzocrown-6)	$< 10^{-3}$	31	—
Calix[4] arene dimethoxy-crown-7	4×10^{-3}	7×10^{-3}	—
Calix[4] arene bis-crown-5	2×10^{-3}	0.4	—
Calix[4] arene bis-crown-6	1.3×10^{-2}	19.5	1500
Calix[4] arene bis-crown-7	< 10^{-3}	0.3	—
Calix[4] arene bis-p-benzo-crown-6	< 10^{-3}	2×10^{-2}	—
Calix[4] arene bis-p-benzo-crown-6	1.7×10^{-3}	32.5	19000
Calix[4] arene bis(dibenzo-crown-6)	< 10^{-3}	23	>23000
Calix[4] arene bis(naphthyl-crown-6)	< 10^{-3}	29 ± 5	>29000
Calix[4] arene bis(diphenyl-crown-6)	< 10^{-3}	7×10^{-2}	—
n-decybenzo-21-crown-7	1.2×10^{-3}	0.3	250
Tert-butylbenzo-21-crown-7	1.2×10^{-3}	0.3	250

Aqueous feed solution: MnO₂ 5 × 10⁻³ M; HNO₃ 1 M. Organic solution: 10⁻³ M extractant in 1,2-nitrophenylhexylether (o/a = 1; t = 25°C) (Dozol, J. Incl Phenom Macr. 2000, 38, 1-22)

Molecular characteristic for a « CO₂-philic » function:

- ✓ Weak self-interactions
- ✓ Specific interactions with CO₂ (LH, AL/BL)
- ✓ High flexibility with high free volume.

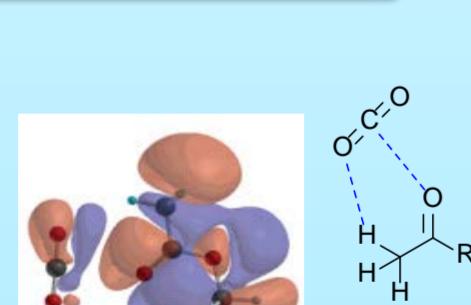
Bekman, E. J. Chem. Comm. 2004, 17, 1885.



R	Solubility (60°C, 200 bar)
t-butyl	0.62 mmol/L
(CH ₂) ₃ -S-(CH ₂) ₂ -(CF ₃) ₂	> 120 mmol/L

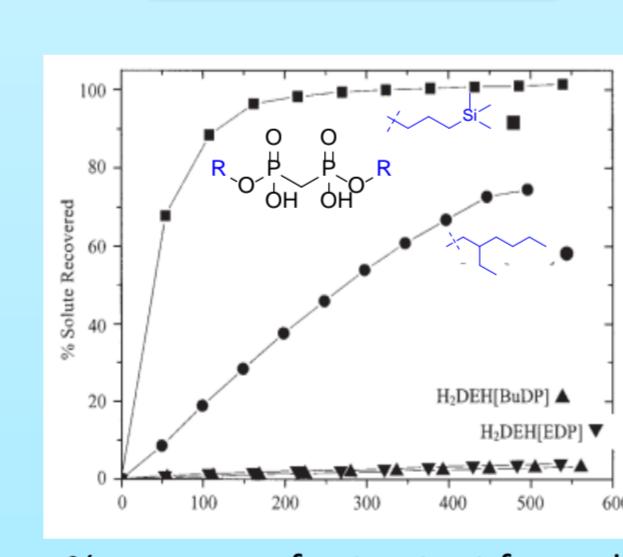
Glennon, J. D. Analytical Chem. 1997, 69, 2207.

Oxygenated functions



The HOMO for the optimized geometry of the CO₂-methyl acetate complex. The C-H₂O hydrogen bond acts cooperatively with the LA-LB interaction (CO₂-carbonyl) introducing further stabilization.

Silyl functions



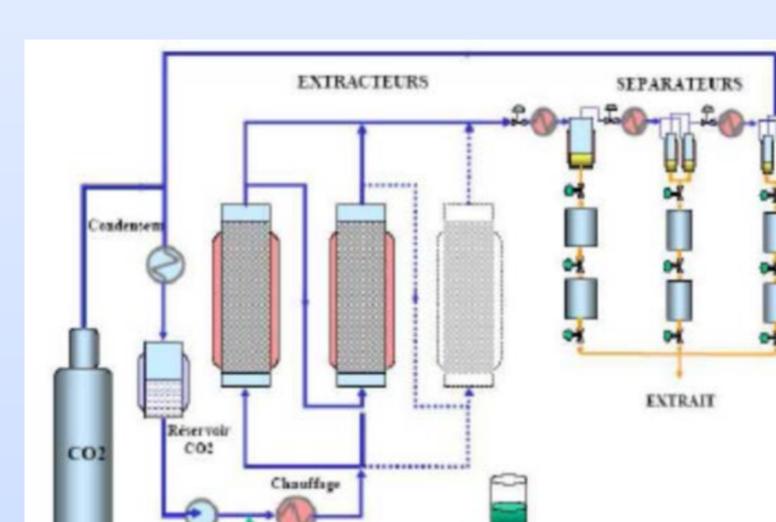
% recovery of extractant from glass beads at 250 bar, 60°C

Alister, D. R. Sep. Sci. Technol. 2004, 39, 761.

poly(propylene glycol) diol (curve 1)
poly(propylene glycol) monobutyl ether (curve 2)
poly(propylene glycol) acetate (curve 3)
each with 31 repeat units at 22°C in CO₂ sc.

Bekman, E. J. Nature 2000, 405, 165.

First experimental results using sc CO₂: solubility and assays on contaminated soil

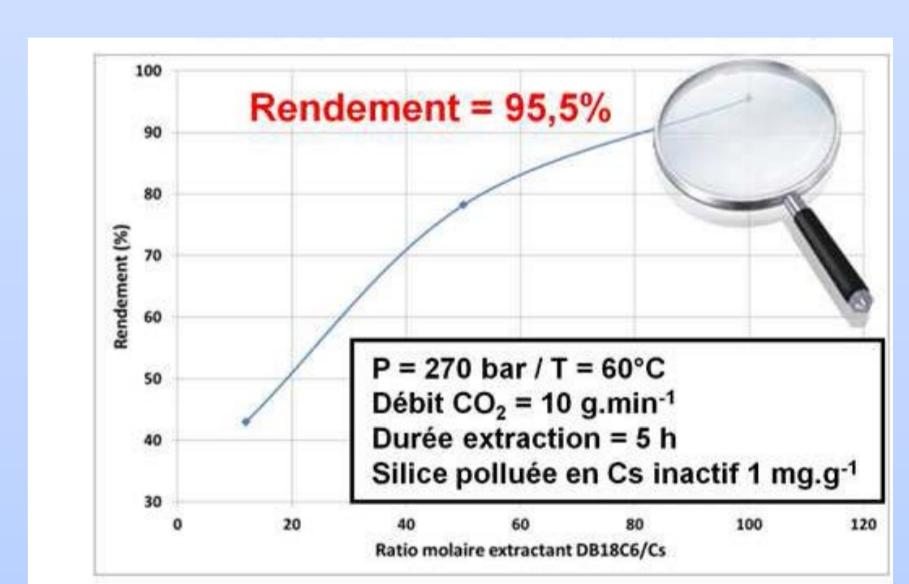


Experimental device

Determination of the chelating agent solubility by dynamic gravimetric measurement

Chelating agent	Solubility (40°C, 270 bar)
DB21C7	5.3 +/- 0.6 10 ⁻⁴ g/L
4-tbu-calix[4]arene	0.7 +/- 0.6 10 ⁻⁴ g/L

Solvating Extraction Mechanism
Need of an acid counter ion to extract a stable complex from the solid matrix.
Cs + calix + HA = [Cs(calix)A] = H



Limitation: Weak solubility of the extracted complex in sc CO₂
Feasibility of the process demonstrated on silica

Need of innovative cesium chelating agents optimised for the sc CO₂ extraction!

Objective:

DESIGN, SYNTHESIS and EVALUATION of new Cs-selective extractants efficient in the sc CO₂ process

by coupling the results obtained in SX experiments for the extraction of cesium with sc CO₂ process requirements.



- ✓ Synthesis of new extracting agents combining the efficiency of Cs chelating agents with CO₂-philic functions
- ✓ Liquid/Liquid extraction test using ¹³⁷Cs to validate the affinity and selectivity for Cs
- ✓ Solubility experiments in sc CO₂
- ✓ Tests on contaminated solid matrixes

First optimised extractants synthesised gave promising results in the sc CO₂ process



Puri Flash coupled with MS



Experiments

Parallel synthesis



Microwave reactor



Radleys



Overview of the laboratory

Acknowledgements:



INVESTISSEMENTS D'AVENIR
RECHERCHE EN MATIÈRE DE SURETE NUCLEAIRE ET DE RADIOPROTECTION (RSNR)

