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DE LA RECHERCHE À L'INDUSTRIE



INFLUENCE OF A PASSIVE LAYER ON THE KINETICS OF NITRIC ACID REDUCTION

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¹CEA, DEN, DANS, DPC, SCCME, Laboratoire d'Etude de la Corrosion Non Aqueuse, F-91191 Gif-sur-Yvette, France.

*marie.benoit@cea.fr

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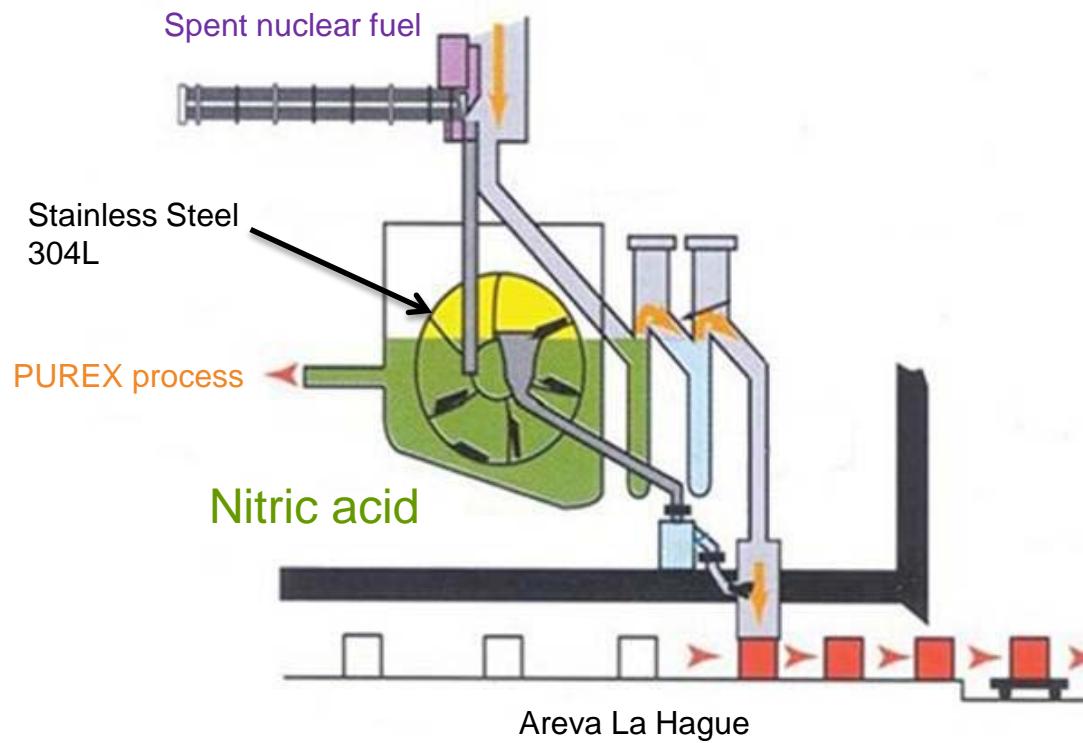
³Sorbonne Universités, UPMC Univ Paris 06, CNRS, Laboratoire Interfaces et Systèmes Electrochimiques, 4 place Jussieu, F-75005, France.

**vincent.vivier@upmc.fr

EIS 2016

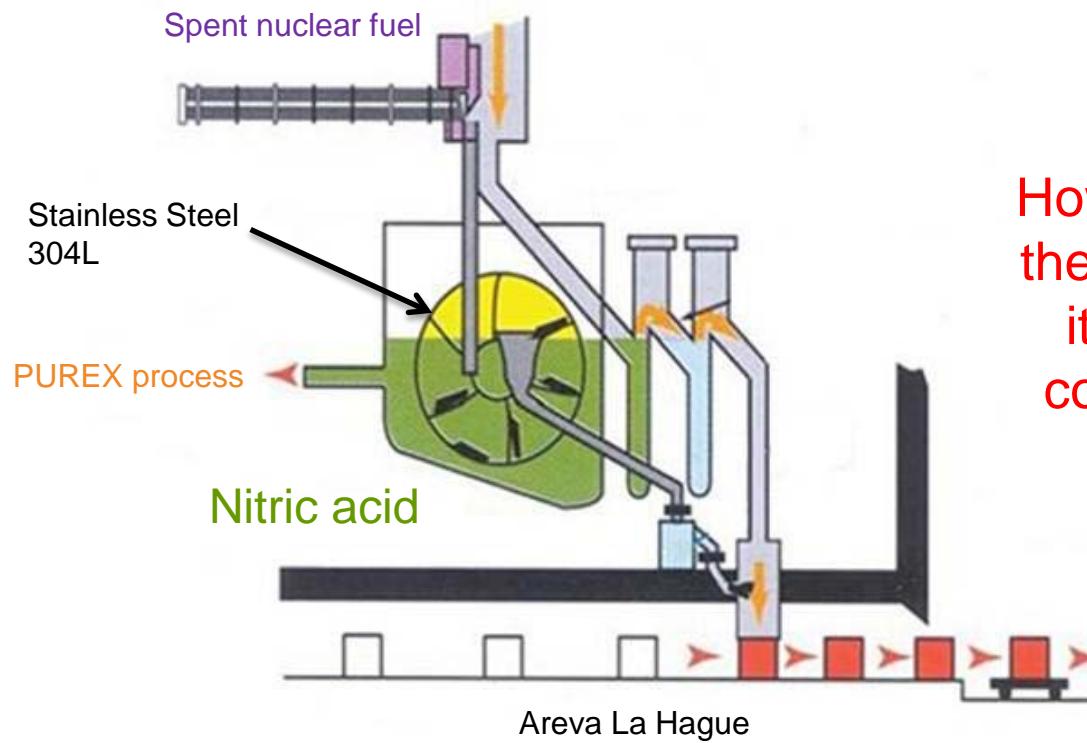
INDUSTRIAL CONTEXT

- Spent nuclear fuel reprocessing
 - Concentrated nitric acid environment
 - Use of stainless steel as materials for containing concentrated nitric acid (passive materials with good corrosion/dissolution resistance in oxidizing media)



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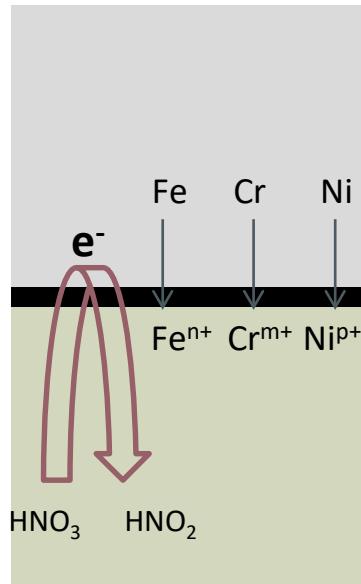


However, for the prediction of the lifetime of the equipment, it is essential to know the corrosion mechanisms and quantify their kinetics.

Why do we need to understand cathodic processes in nitric acid solution?

Stainless Steel

- **Anodic process:** oxidation of material
- **Cathodic process:** medium reduction

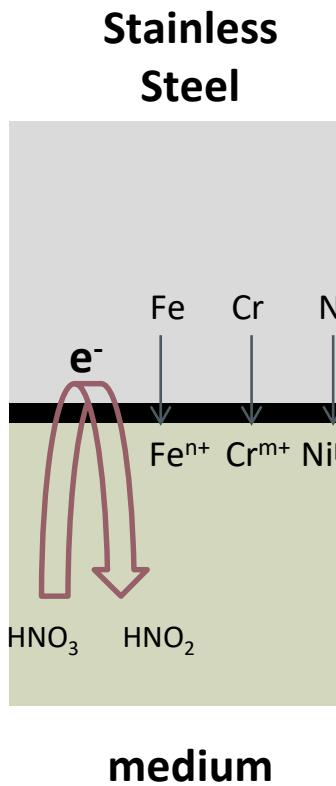


medium

4 to 8 M HNO₃ → highly concentrated acidic solution
→ oxidizing media

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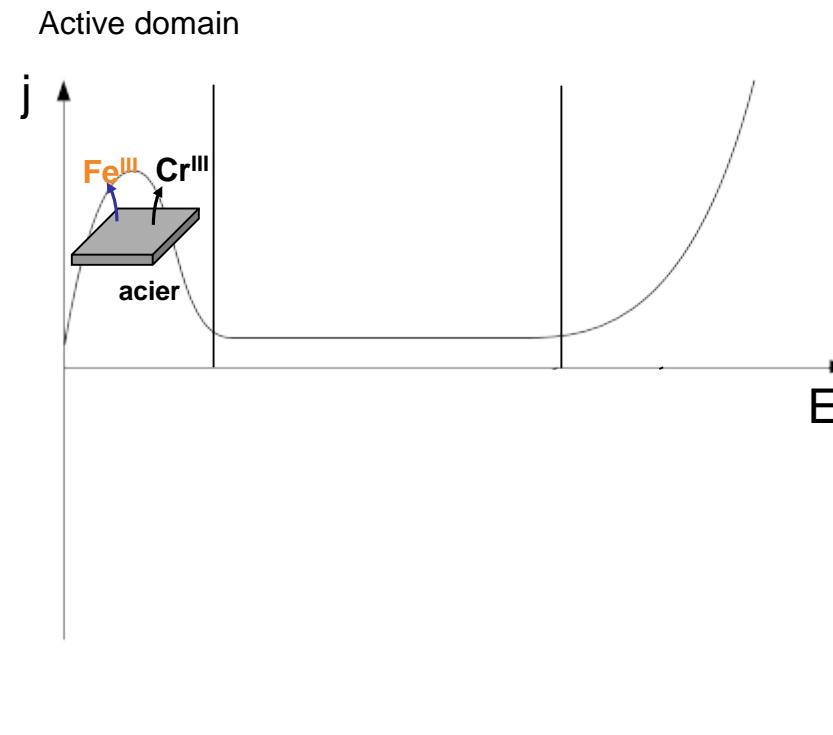
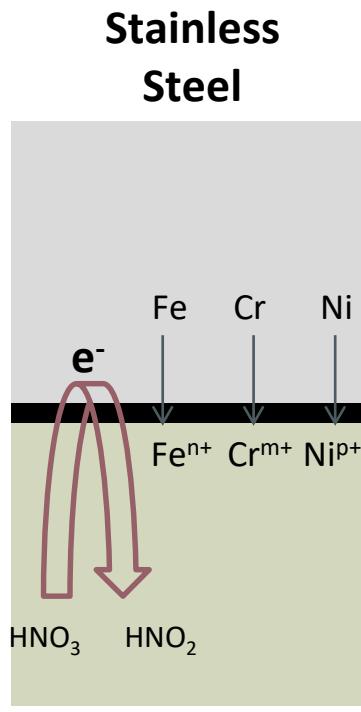


The kinetics of these two processes can be characterized by their current density

4 to 8 M HNO_3 → highly concentrated acidic solution
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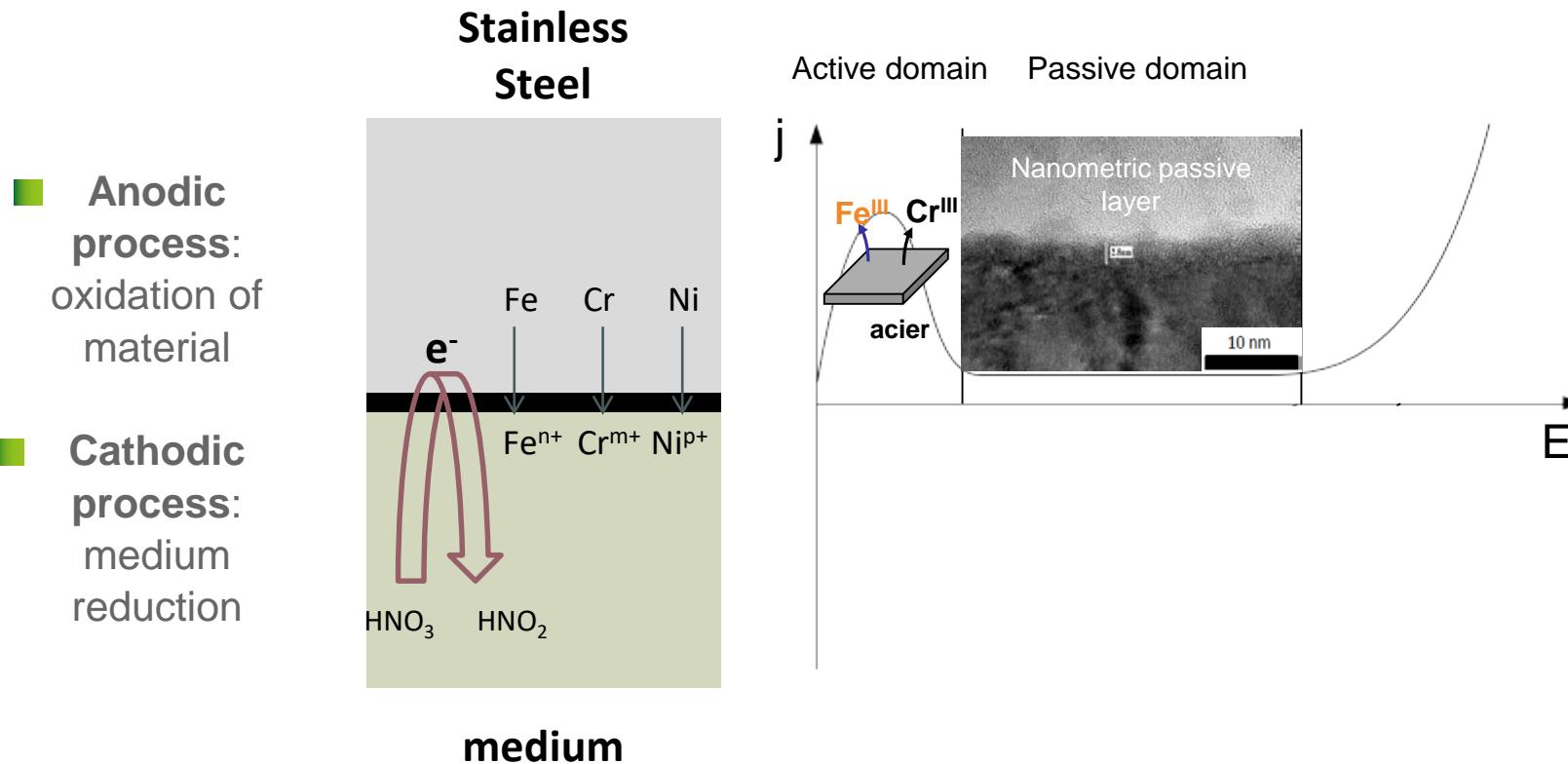
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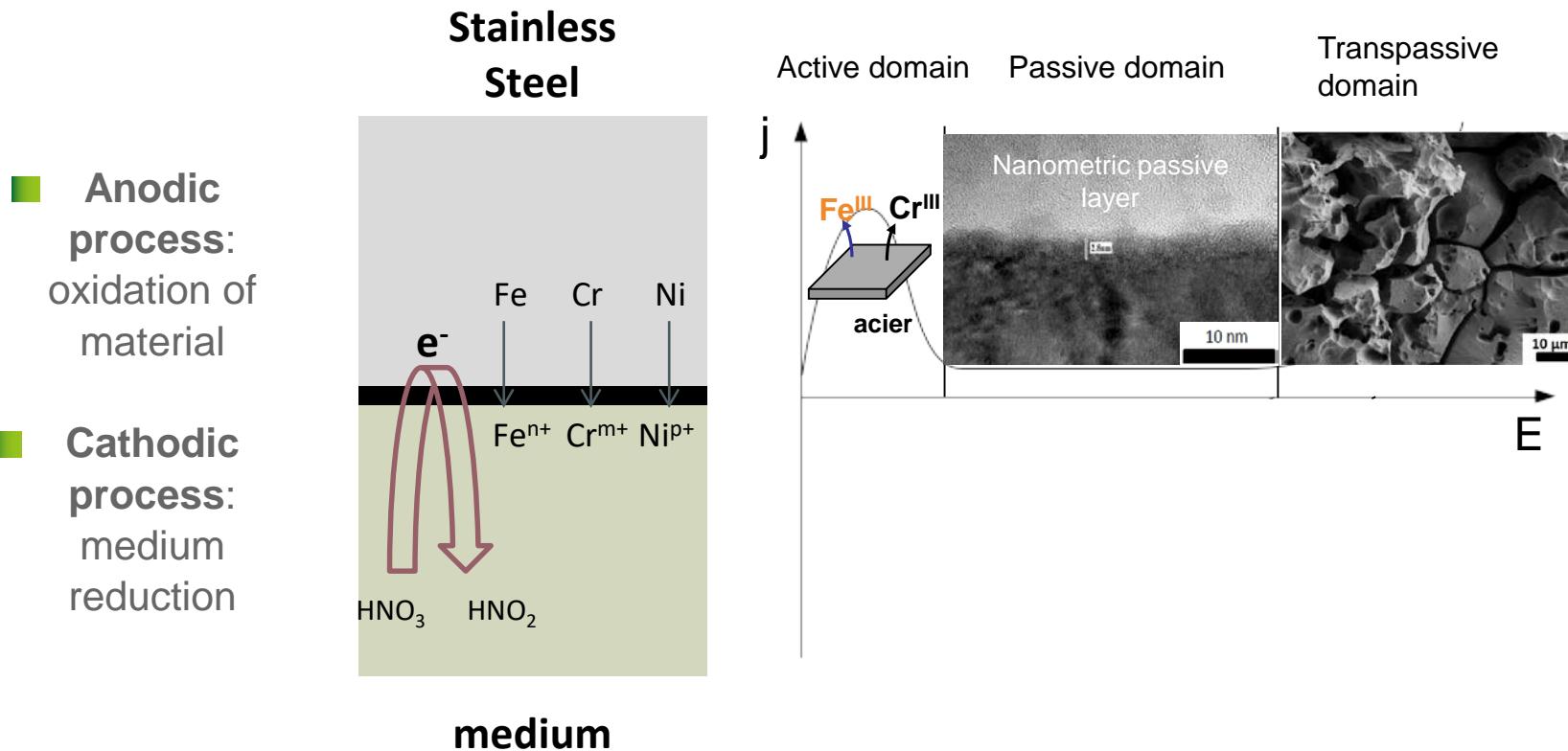
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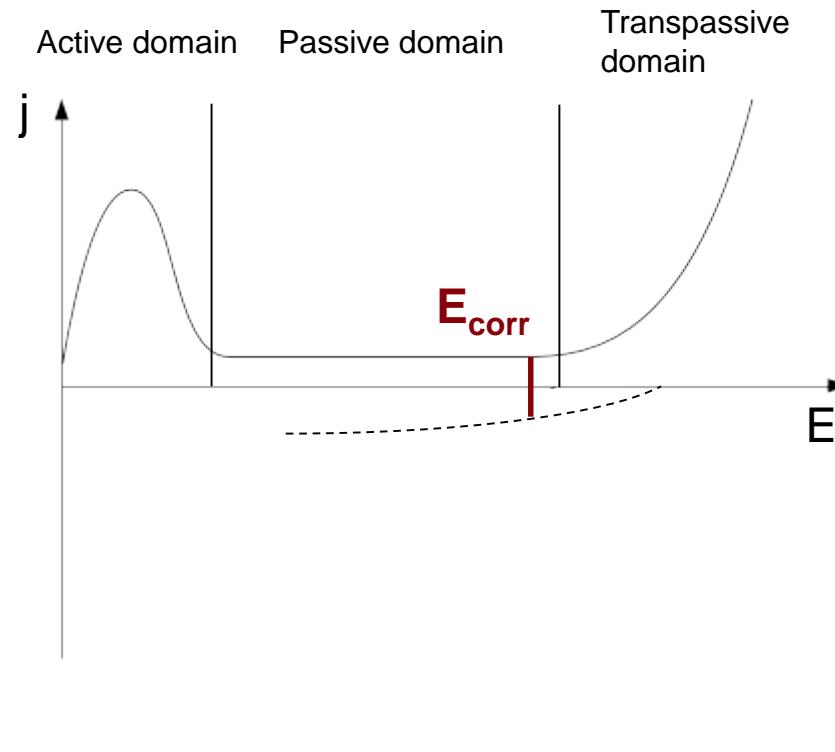
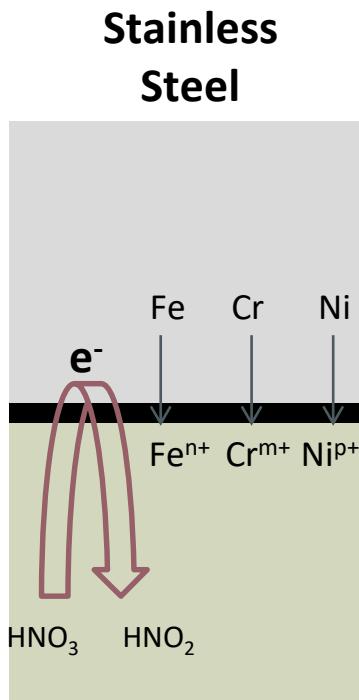
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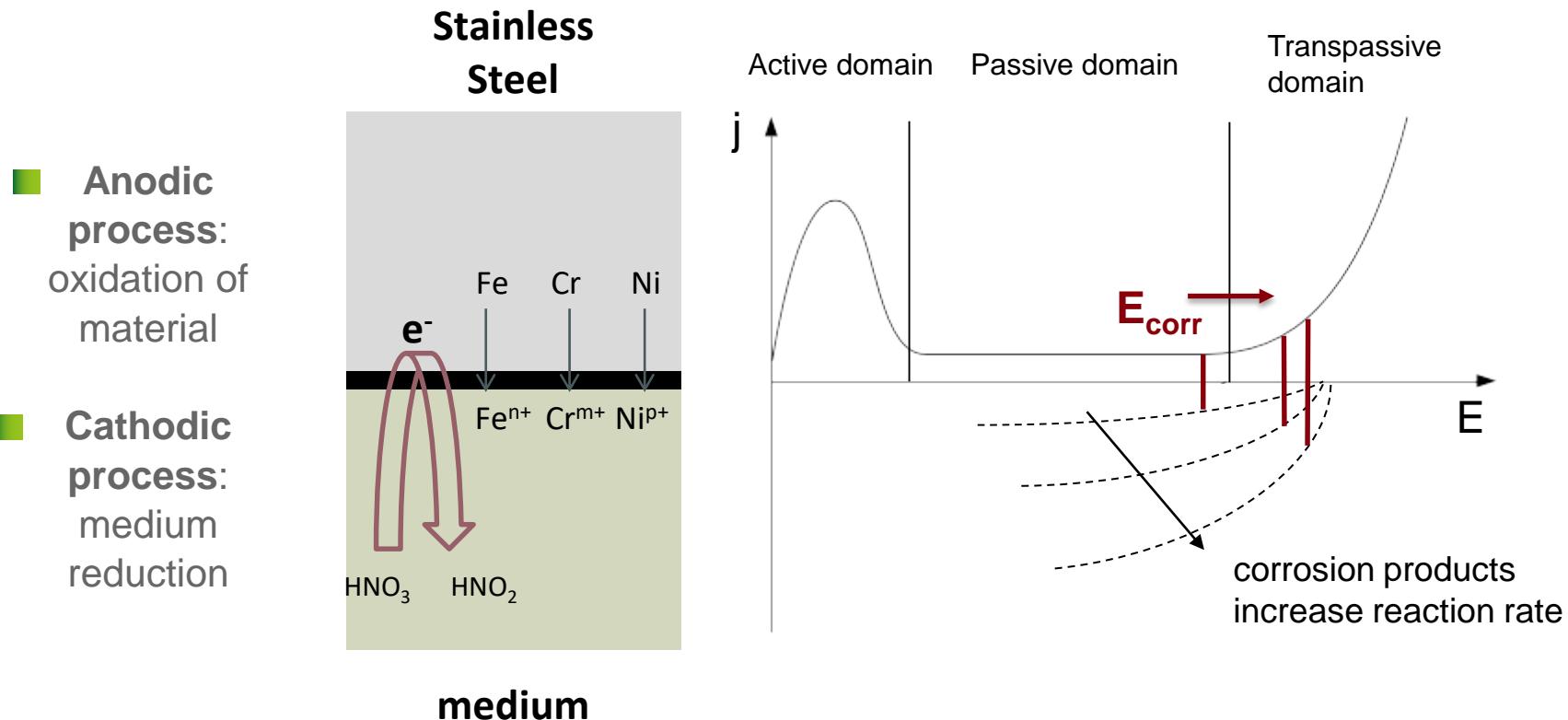
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■ Mechanisms of nitric reduction:



gold

[D. Sicsic et al., *Eur. J. Inorg. Chem.*, 2014]



stainless steel

[R. Lange et al., *Electrochim. Com.* 2013]
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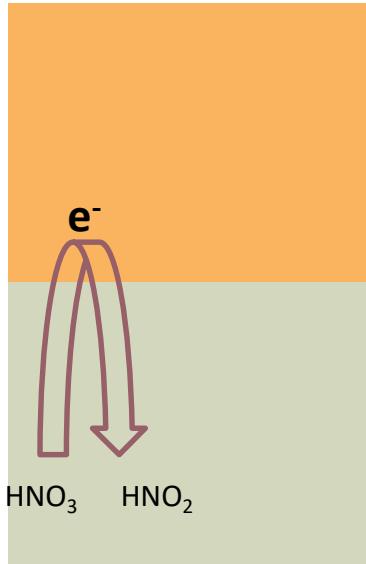
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MECHANISMS OF NITRIC ACID REDUCTION

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The study of the medium reduction was done on **inert** material:

Gold

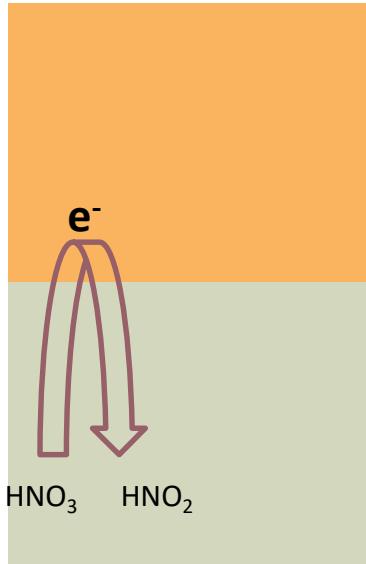


medium

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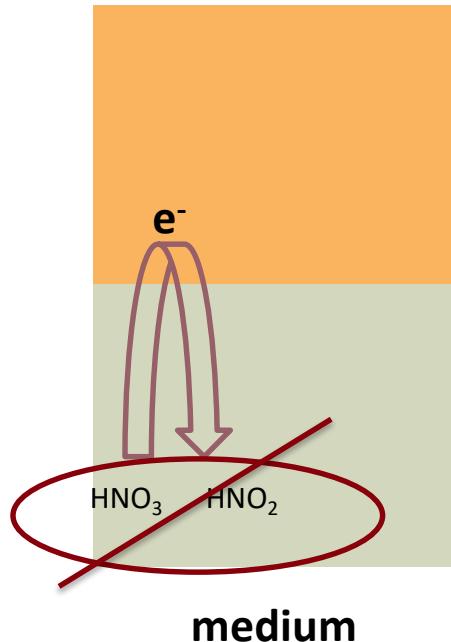
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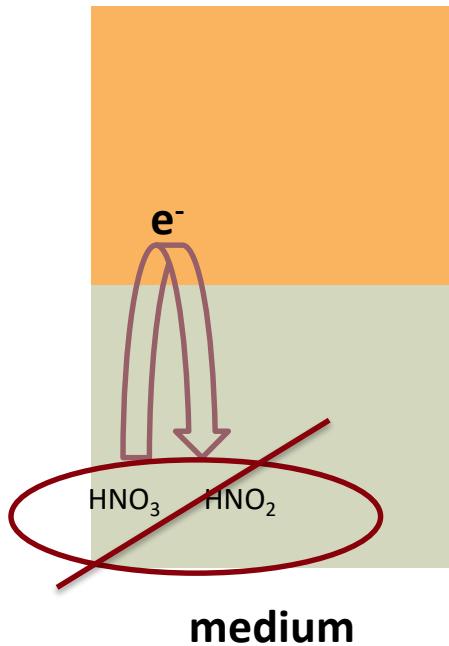


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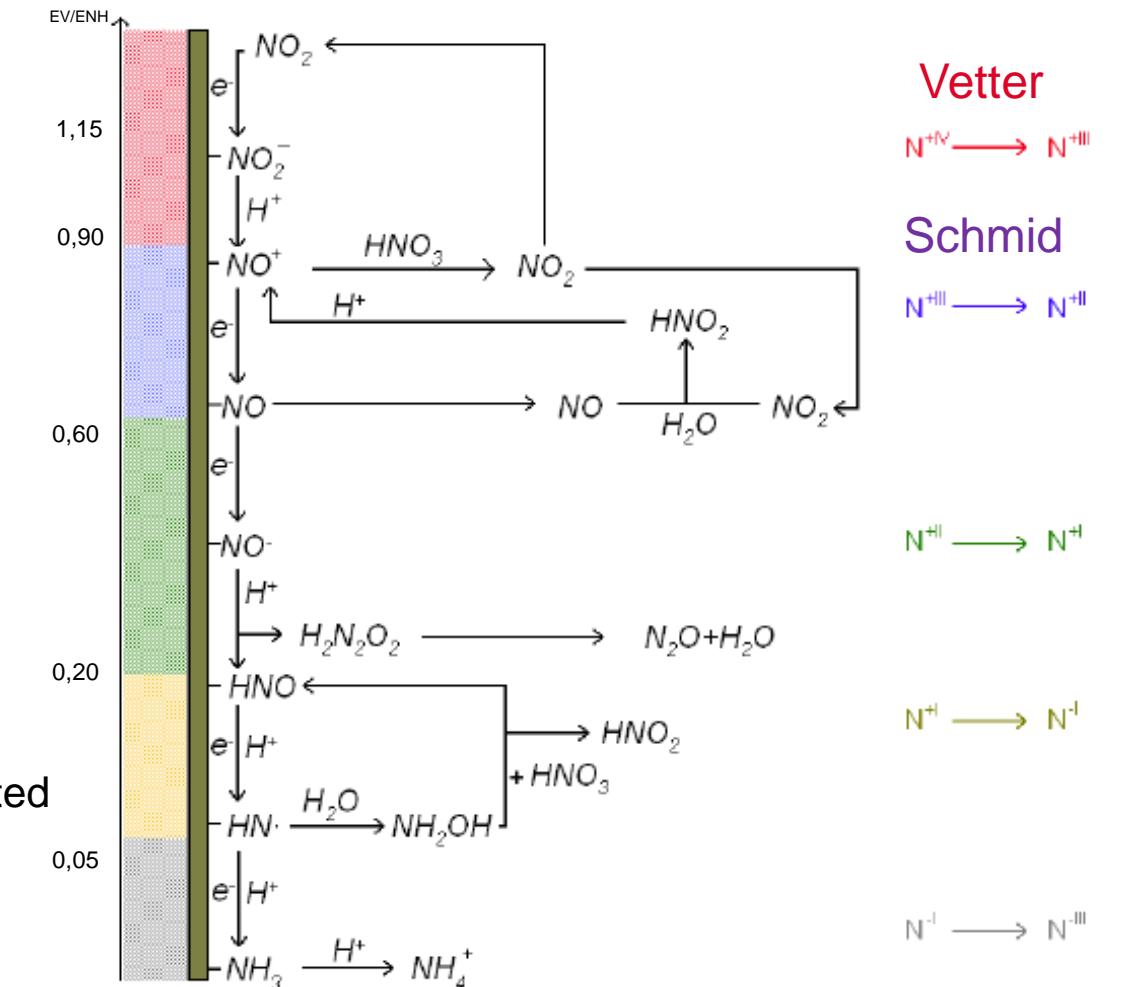
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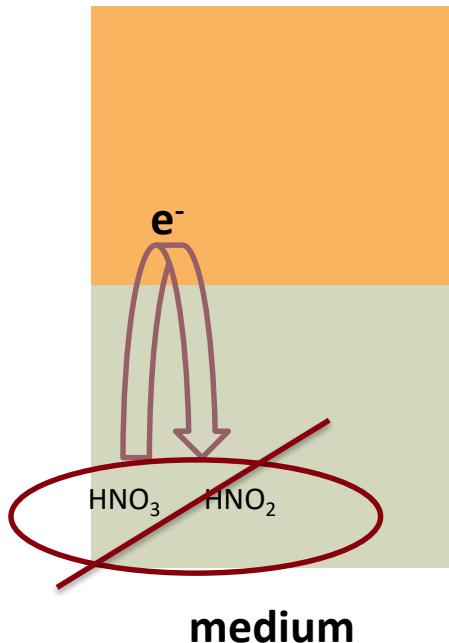
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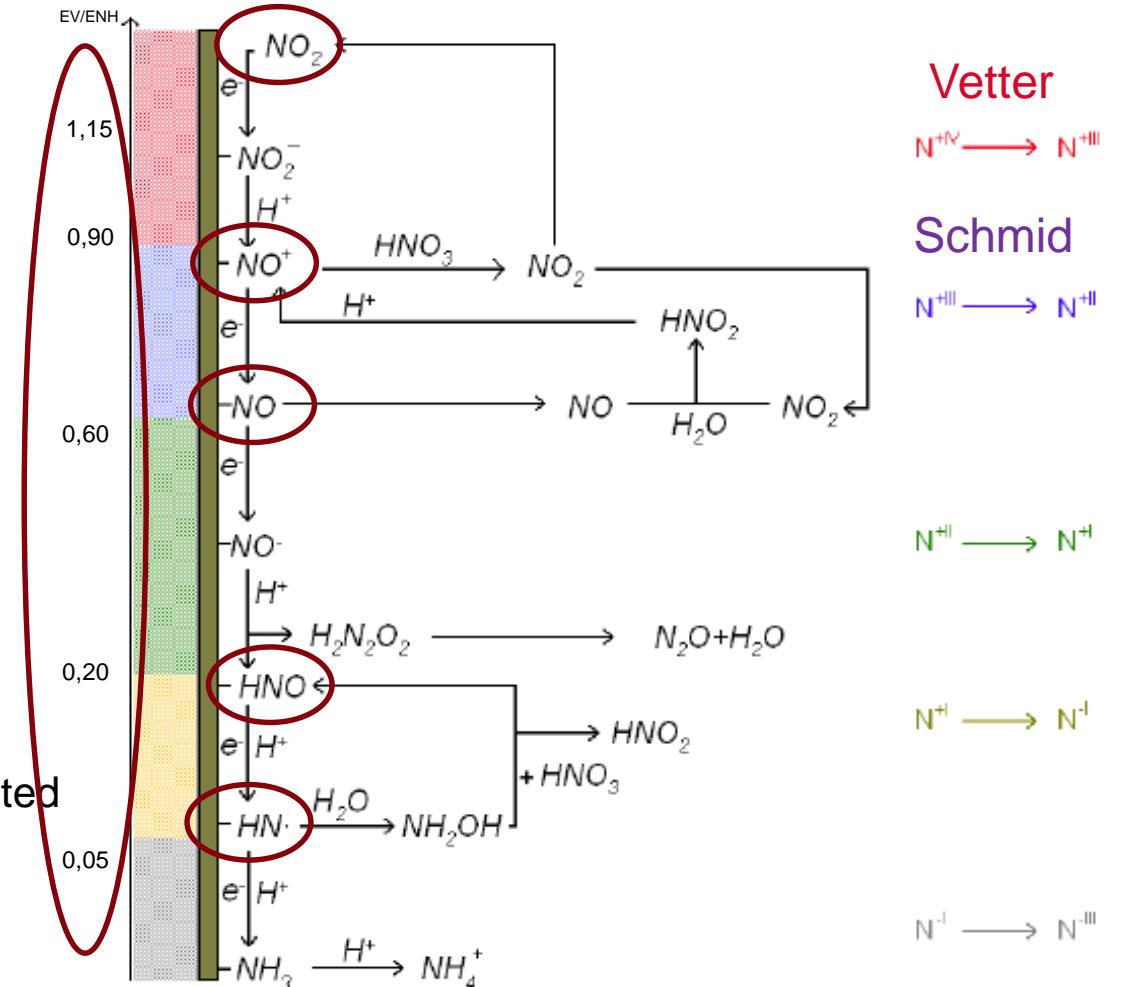
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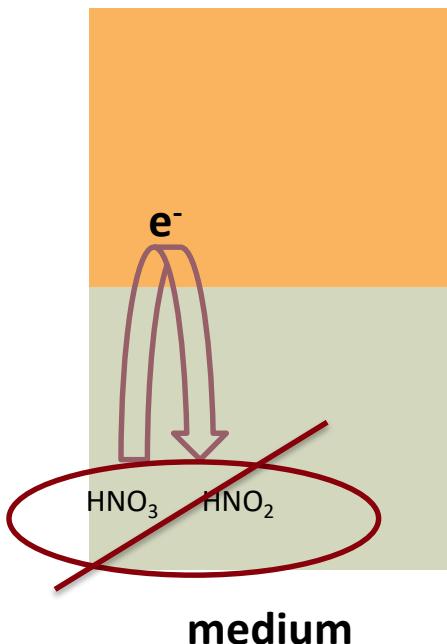
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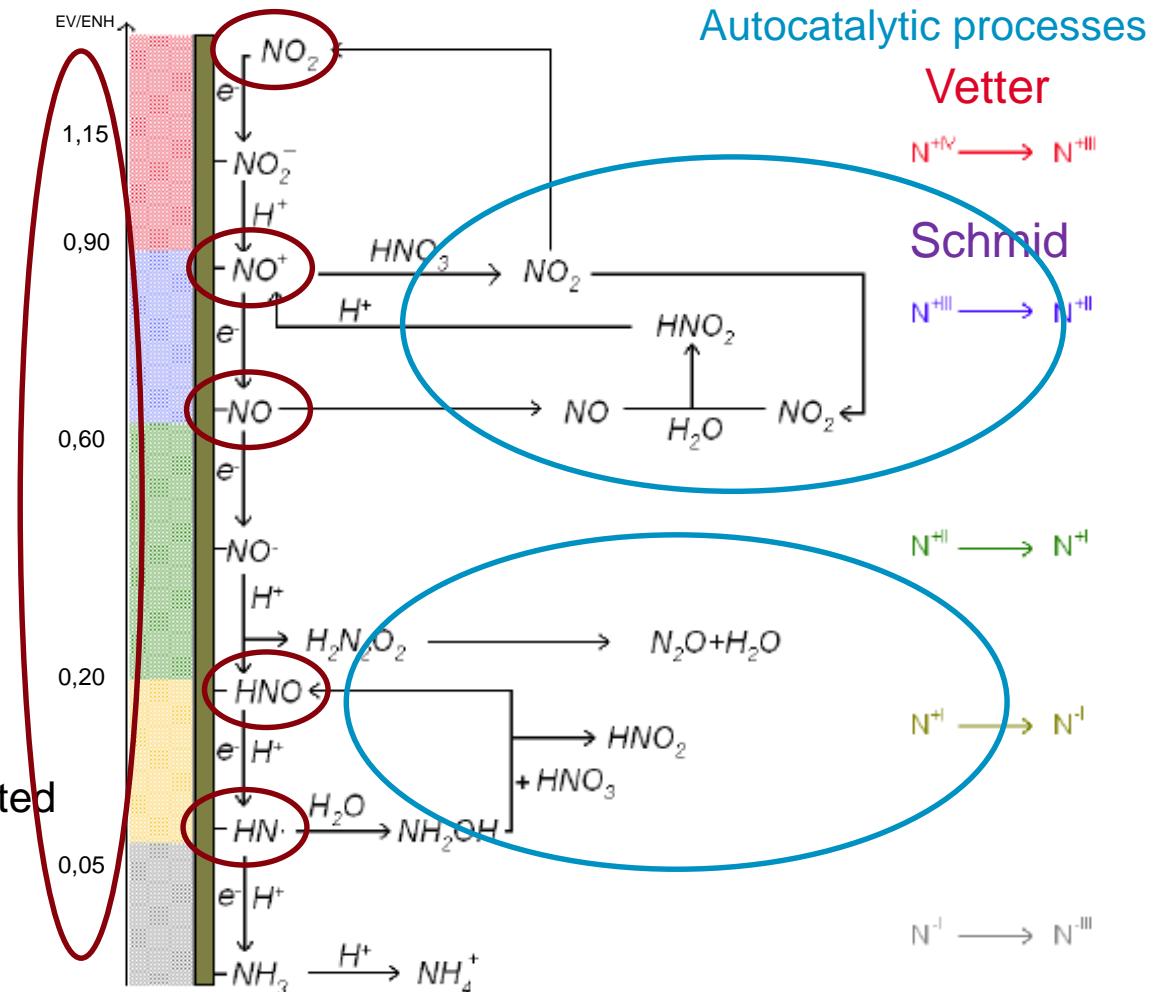
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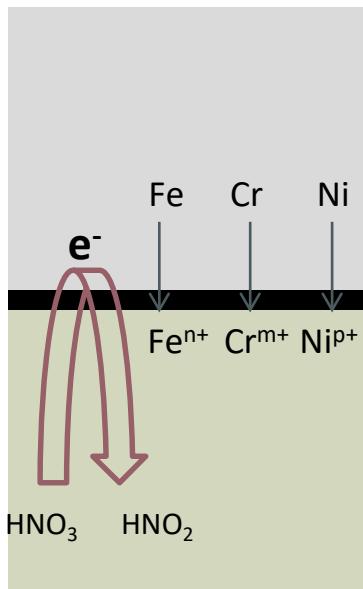


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MECHANISMS OF NITRIC ACID REDUCTION

Stainless Steel

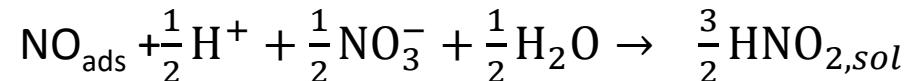
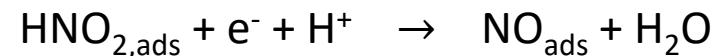
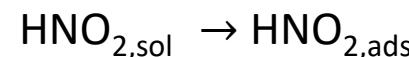


medium

V. Razygraev [1] + F. Balbaud [2]:
Mechanisms **in competition** on stainless steel

R. Lange [3]: Schmid dominates on stainless steel

Schmid's mechanisms:

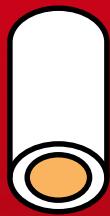


[1] [Razygraev et al., Zashchita Metallov, 1990]

[2] [F. Balbaud et al., Eur. J. Inorg. Chem., 2000]

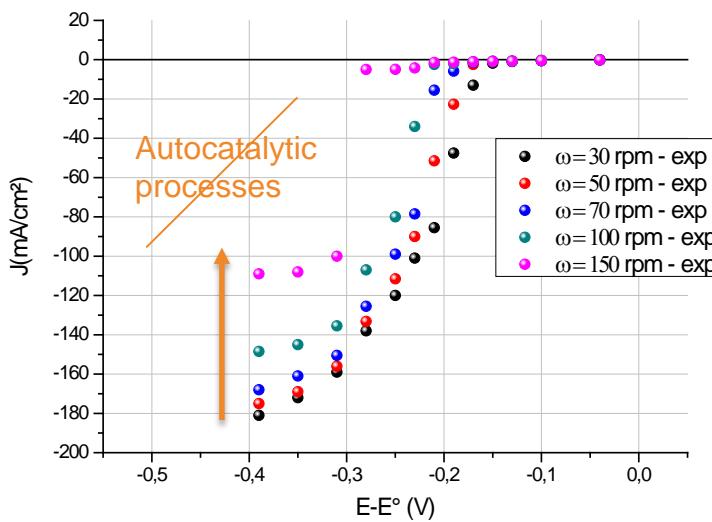
[3] [R. Lange et al., Electrochim. Com. 2013]

KINETICS OF NITRIC ACID REDUCTION ON GOLD

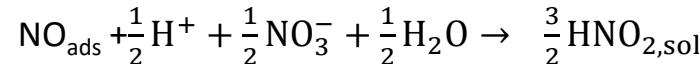
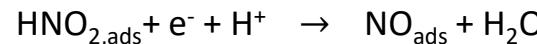
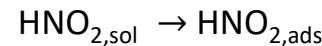
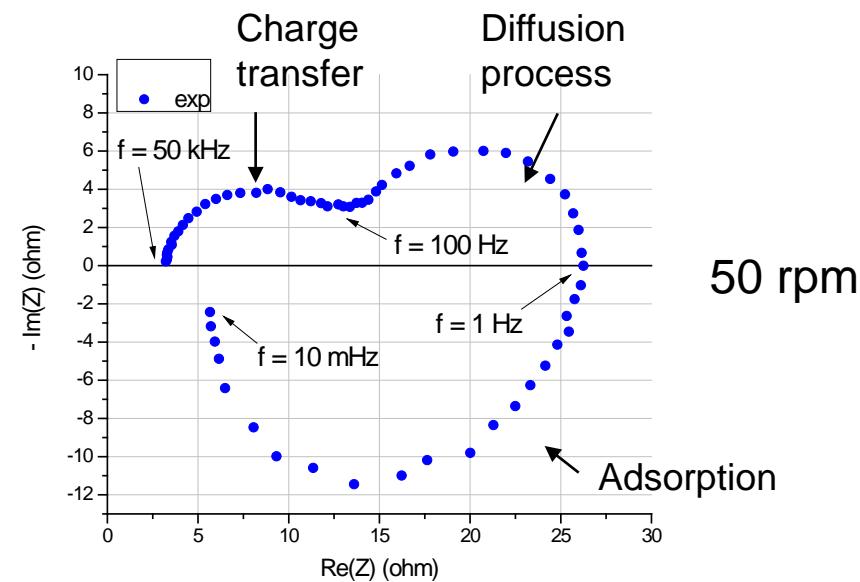


KINETICS OF NITRIC REDUCTION ON GOLD

RDE results

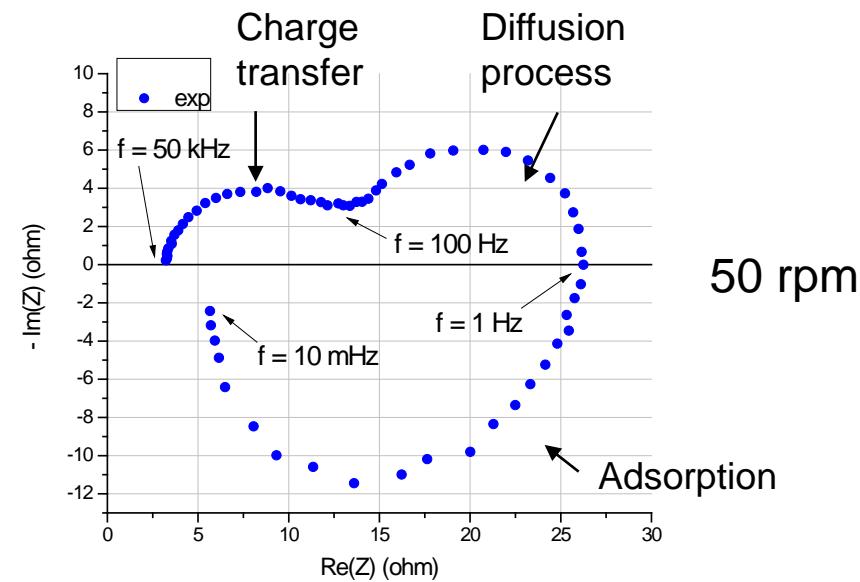
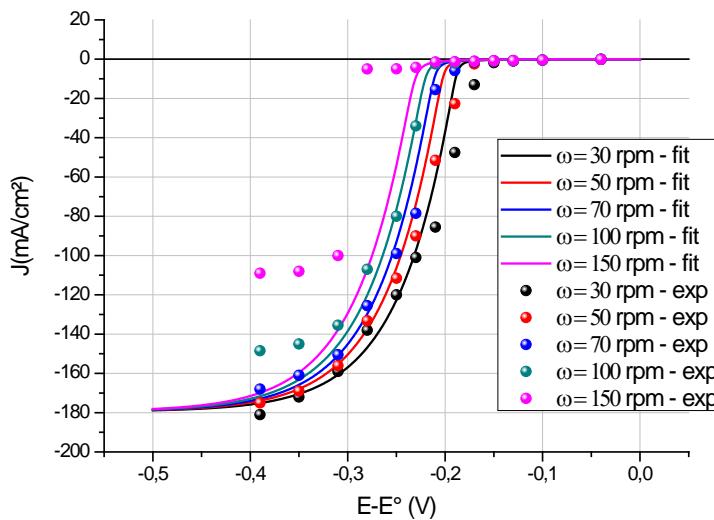


EIS results



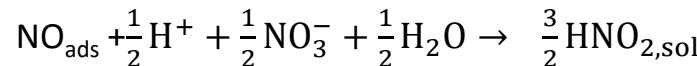
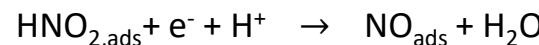
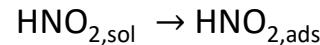
KINETICS OF NITRIC REDUCTION ON GOLD

Modelling of current and EIS



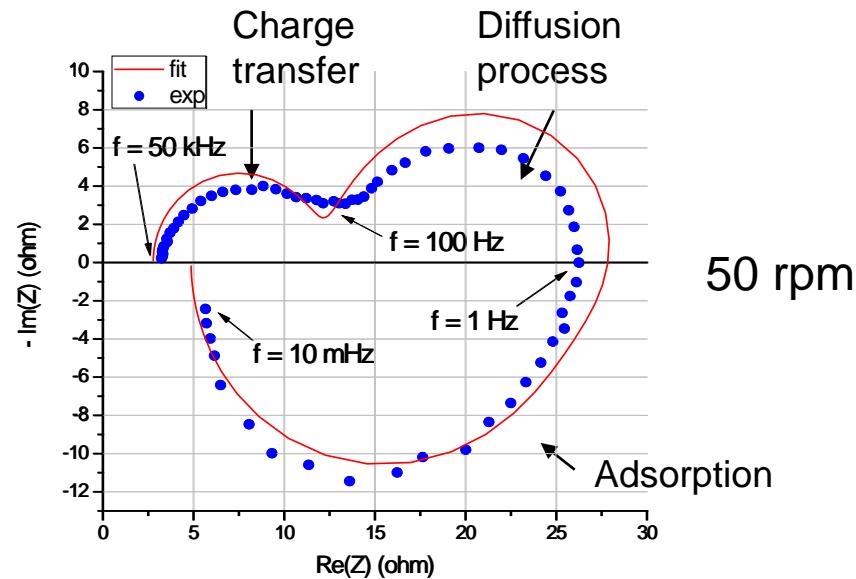
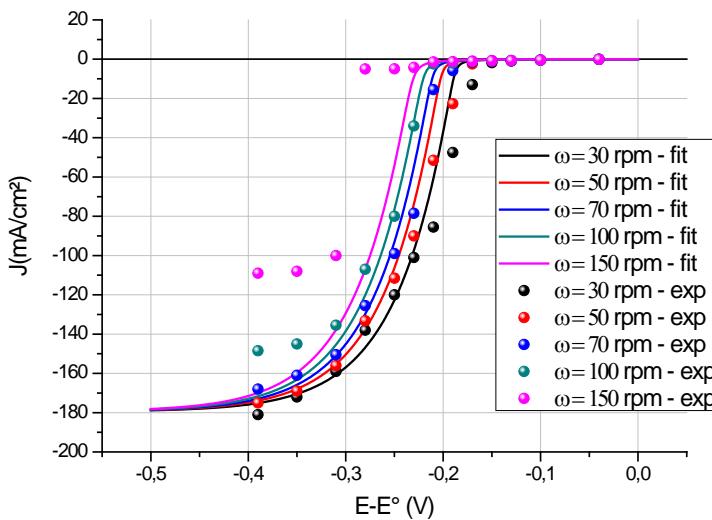
$$i_S = \frac{1}{2k'_2\delta} \left(FS(2C^*Dk'_2 + 2\beta Dk'_3 - \beta k'_2 k'_3) - \sqrt{8F^2S^2\beta C^*Dk'^2_2k'_3\delta + (FS(\beta k'_2 k'_3\delta - 2C^*Dk'_3 - 2\beta Dk'_2))^2} \right)$$

Good fit for low speed



KINETICS OF NITRIC REDUCTION ON GOLD

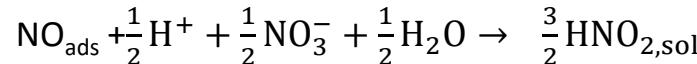
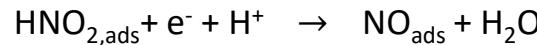
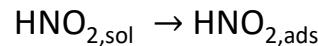
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$$\frac{1}{Z_f} = -FS \left(k'_2 \cdot C_S^0 \cdot b_2 (1 - \theta_S) - k'_2 \cdot C_S^0 \cdot \frac{\Delta\theta}{\Delta E} + k'_2 (1 - \theta_S) \frac{\Delta C^0}{\Delta E} \right)$$

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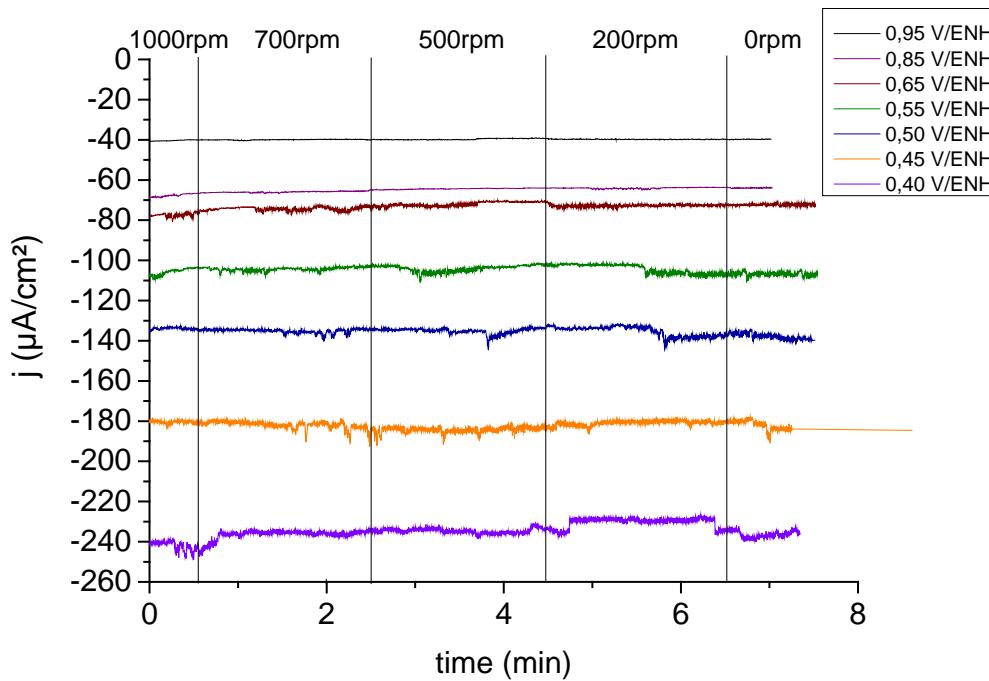


KINETICS OF NITRIC ACID REDUCTION ON STAINLESS STEEL



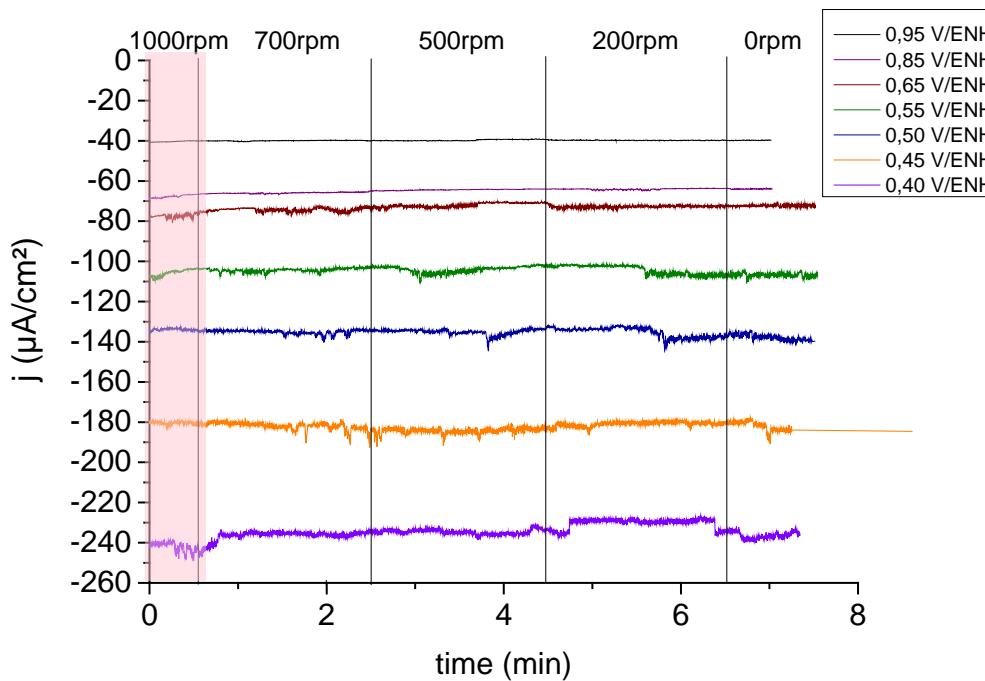
KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L

Which is the limiting step on stainless steel?



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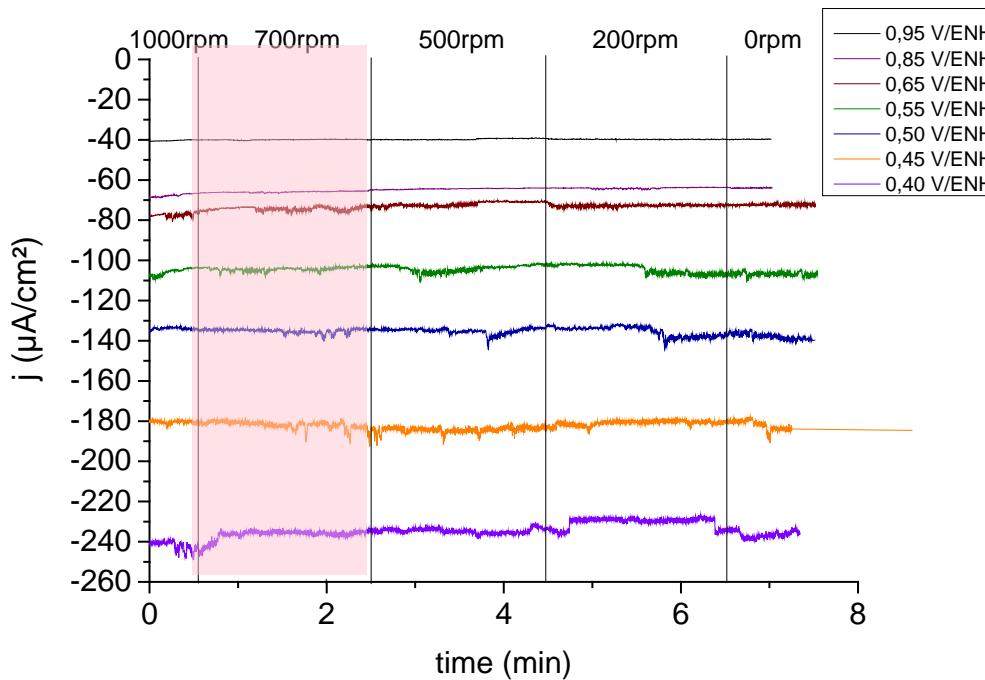
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No influence of rotation speed on stainless steel (from 4M 40°C – to 8M 100°C)

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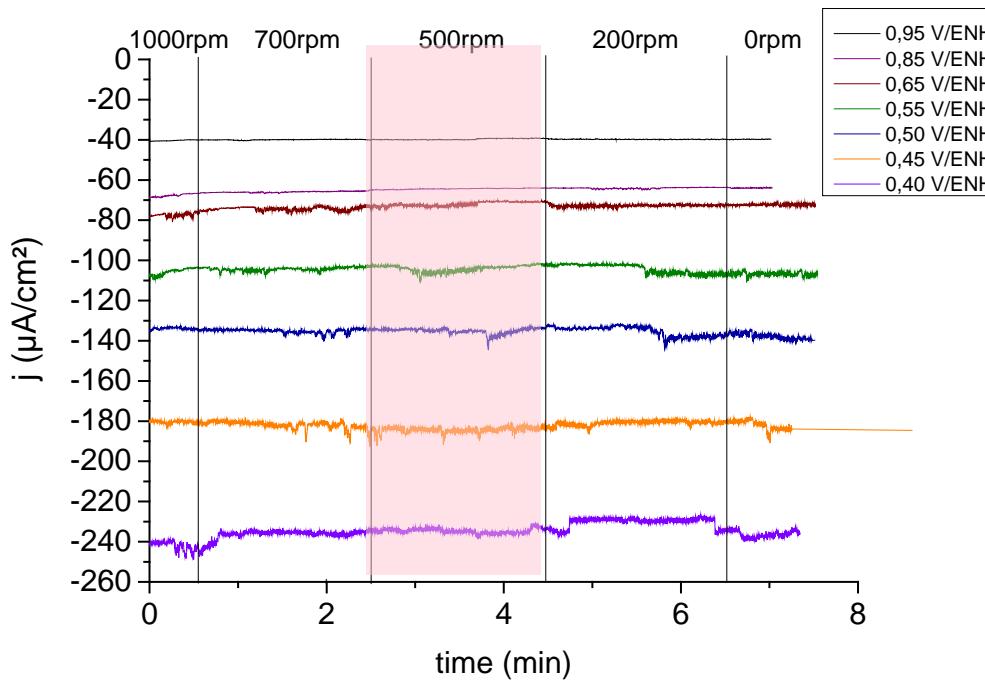
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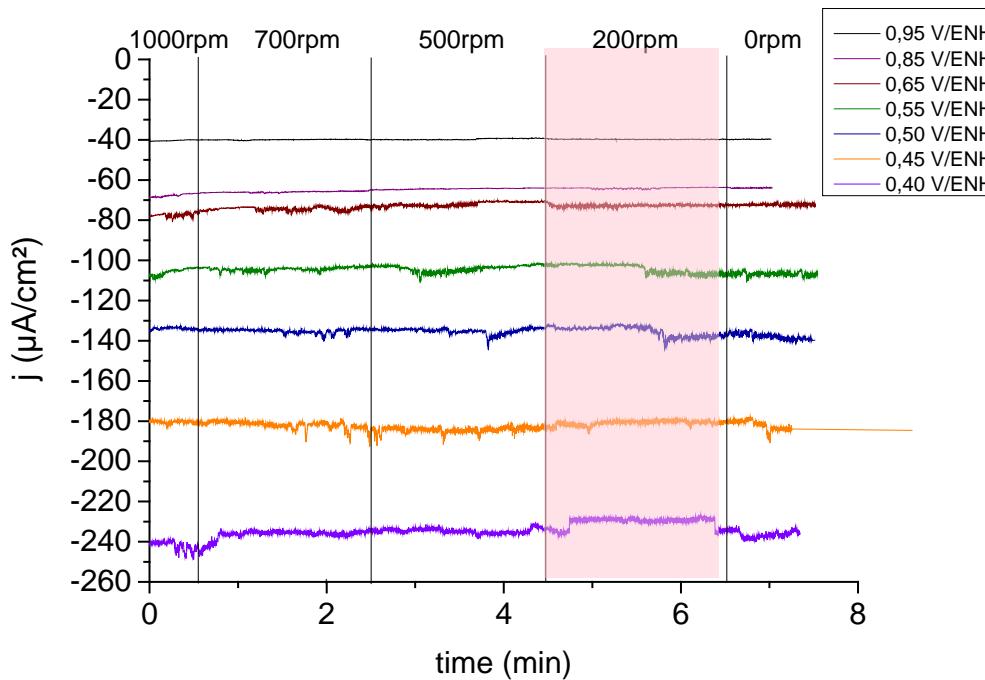
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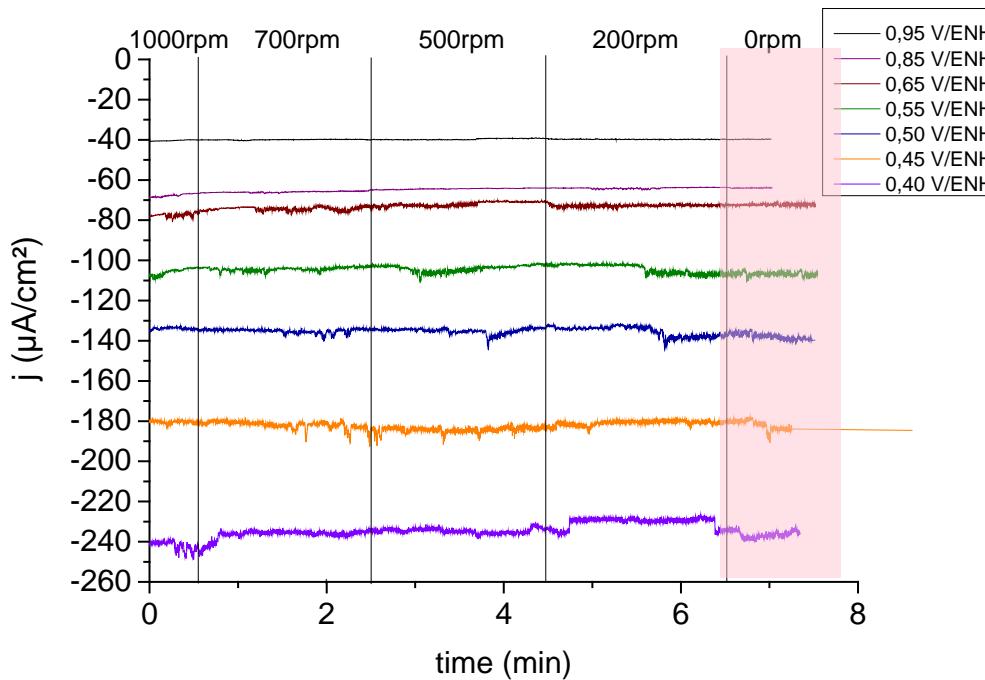
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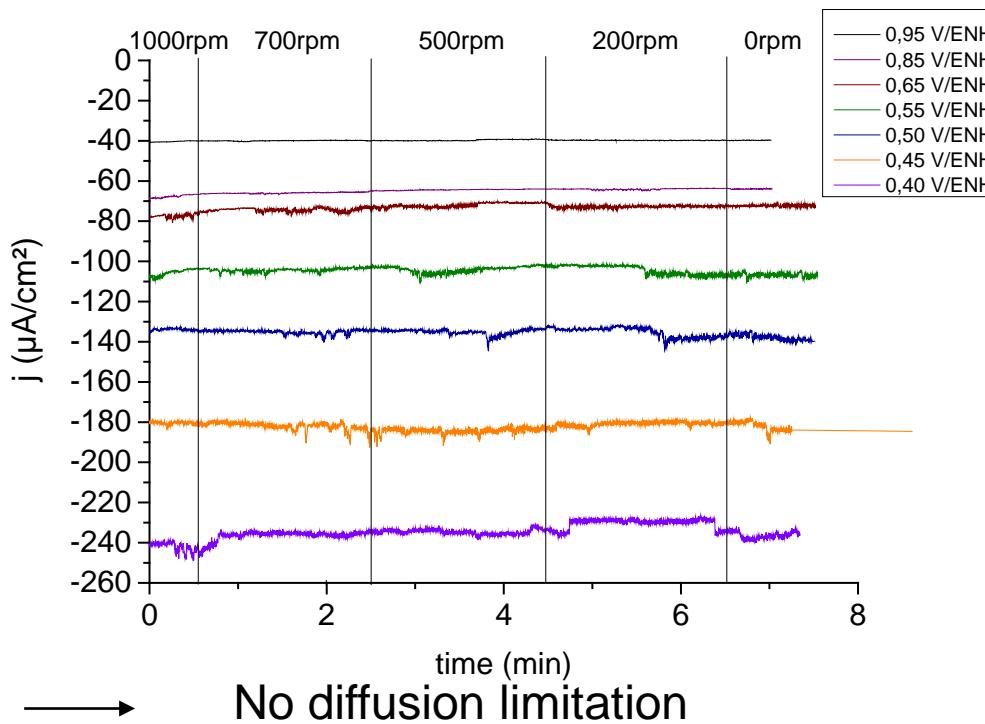
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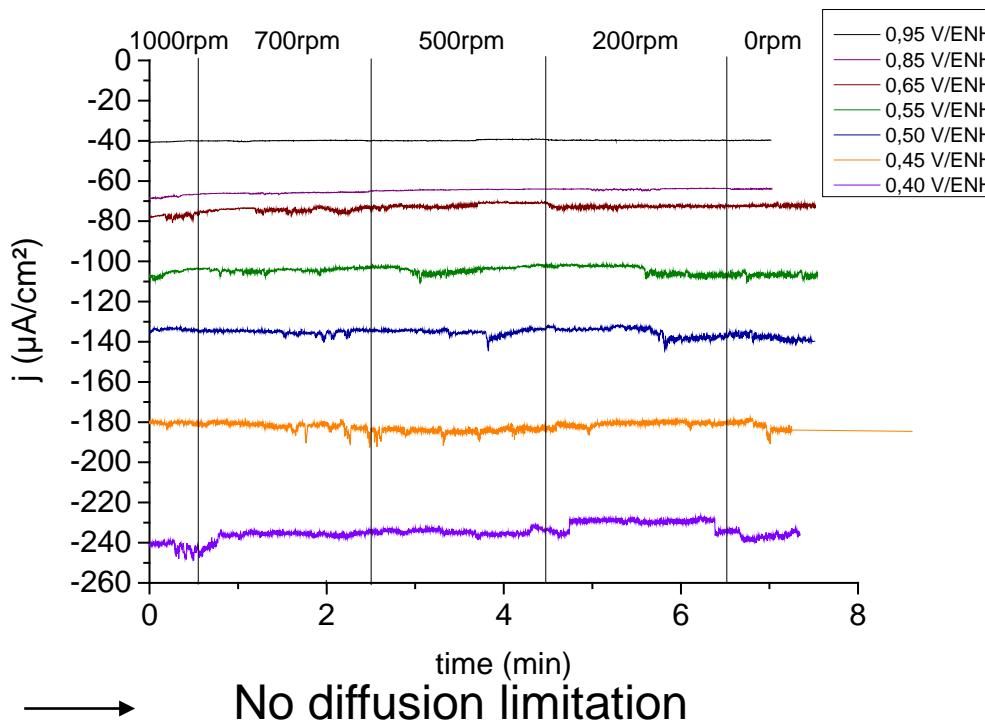


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Charge transfer and adsorption are limited steps on stainless steel

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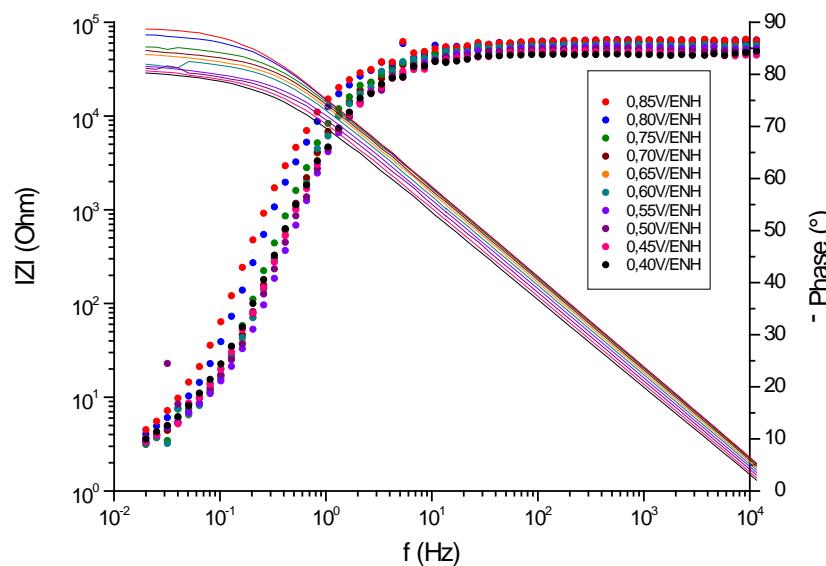
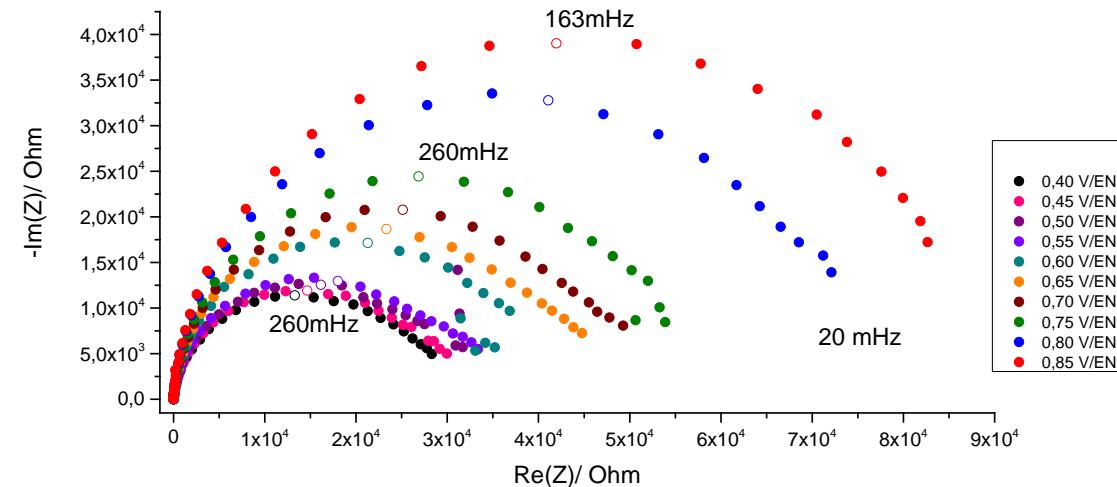
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Charge transfer and adsorption are limited steps on stainless steel

Conversely to gold electrode, the autocatalytic processes play a minor role on stainless steel

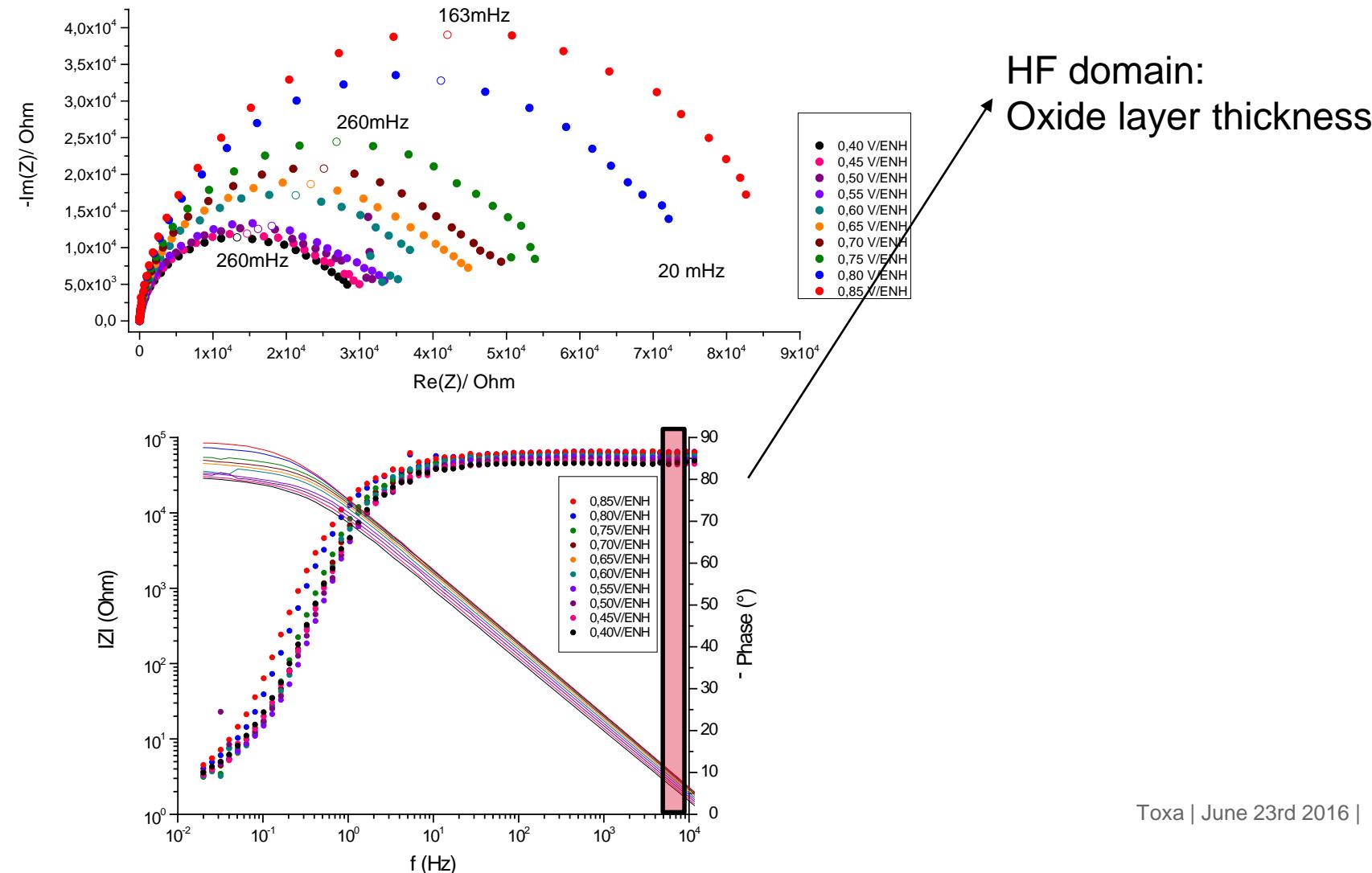
KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: EIS

Experimental results at 4M 40°C on passivated stainless steel 0.5 cm²



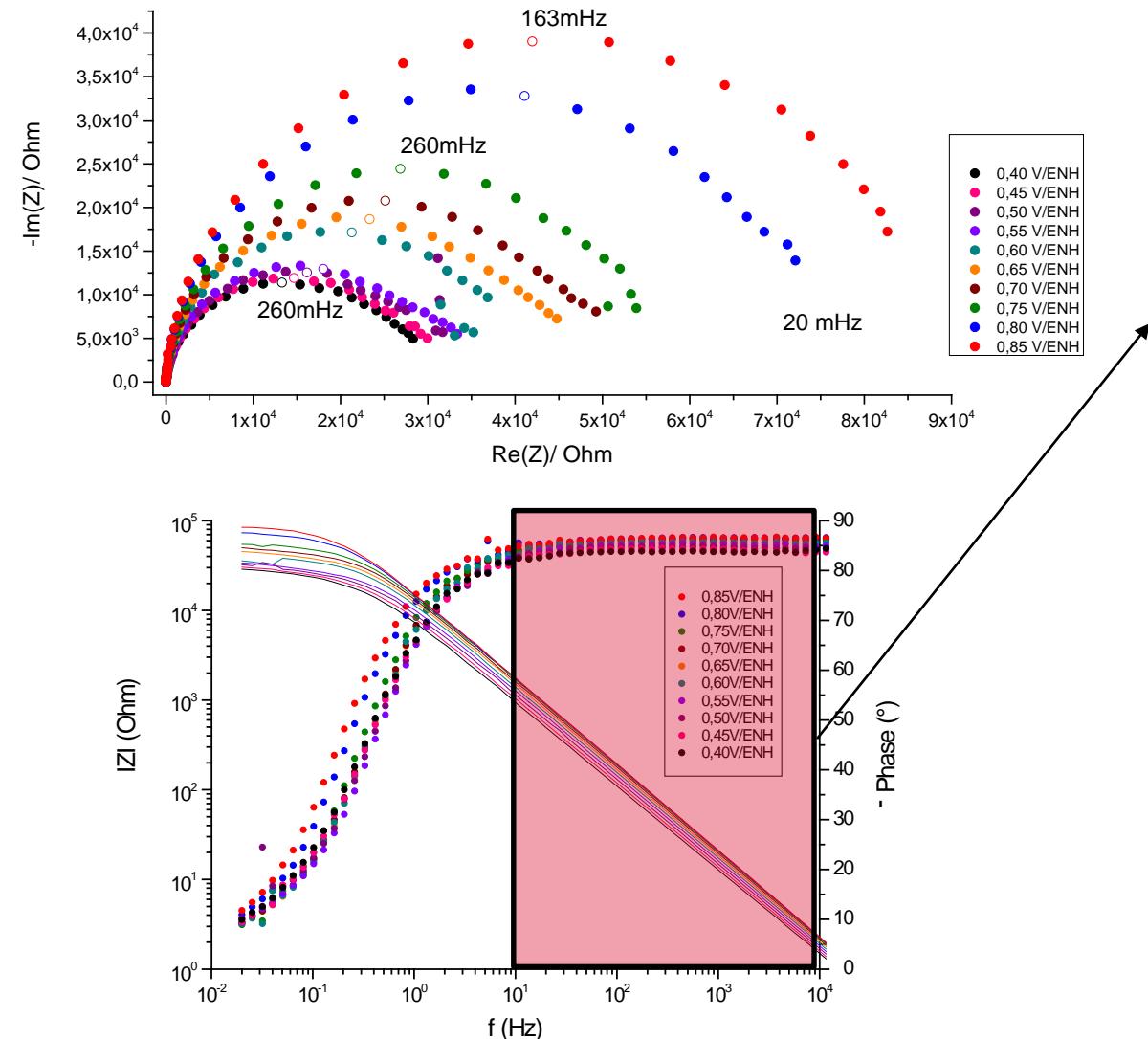
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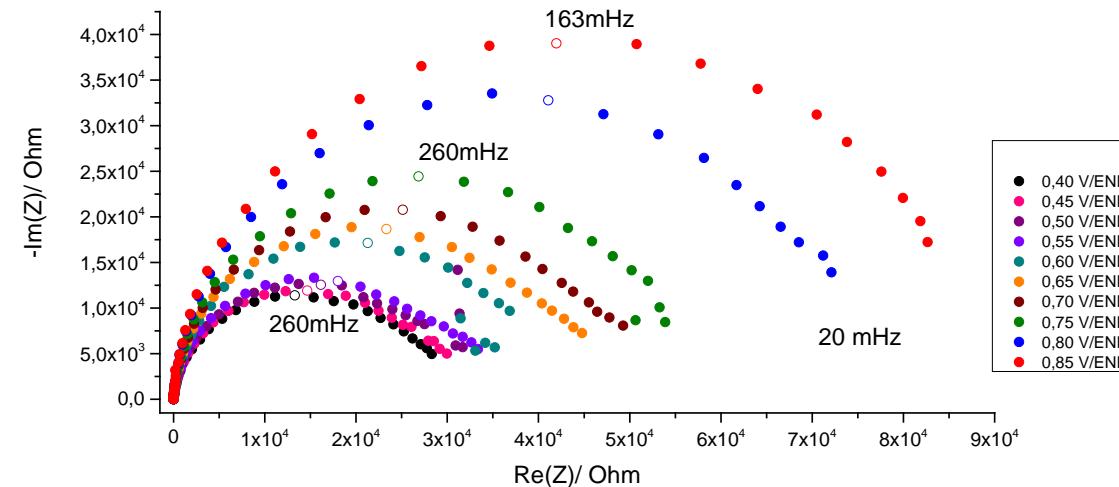


HF domain:
Oxide layer thickness

Constant Phase Element:
Dielectric properties of the
oxide layer

KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: EIS

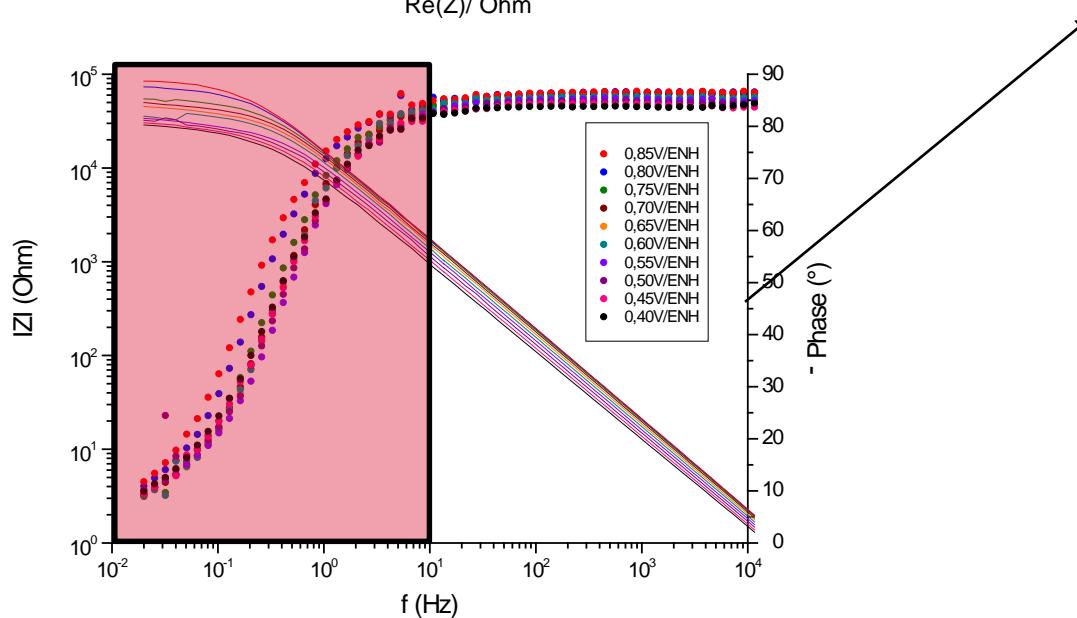
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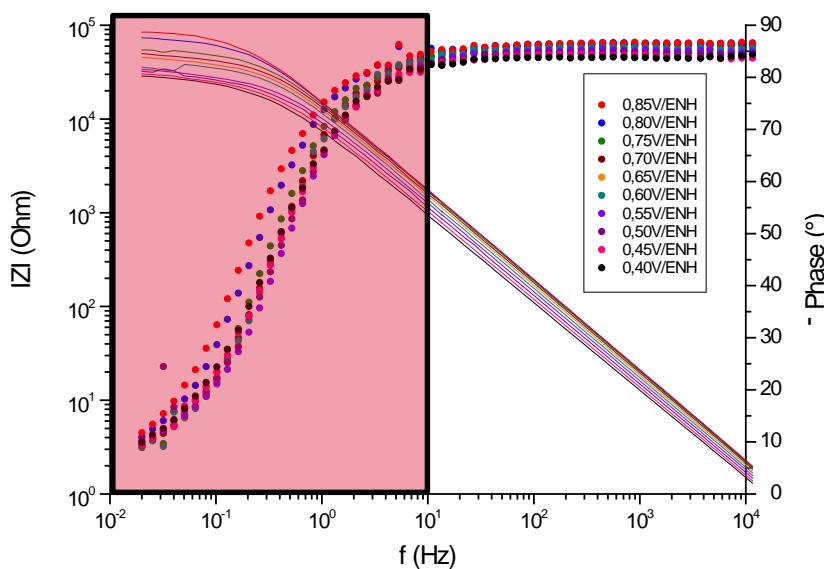
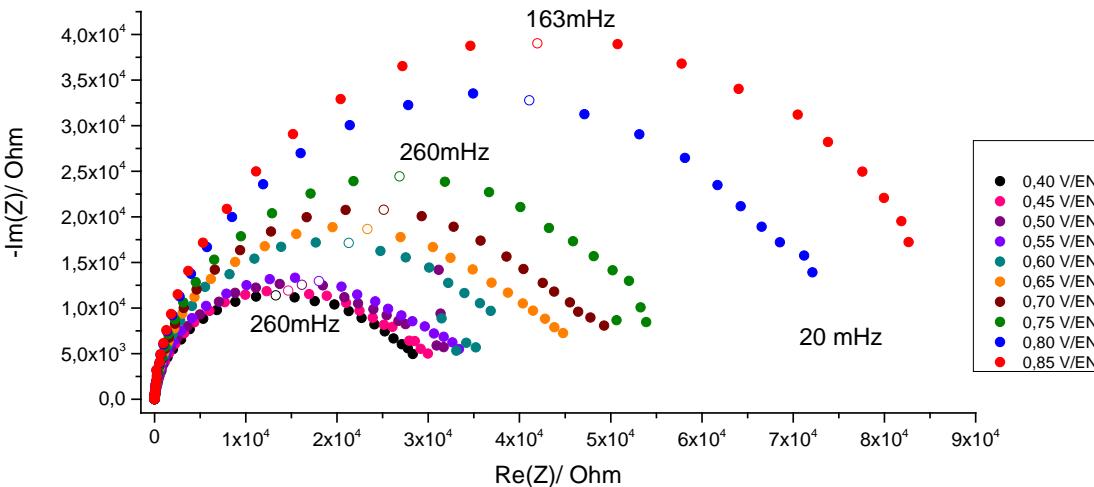
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Faradaic processes



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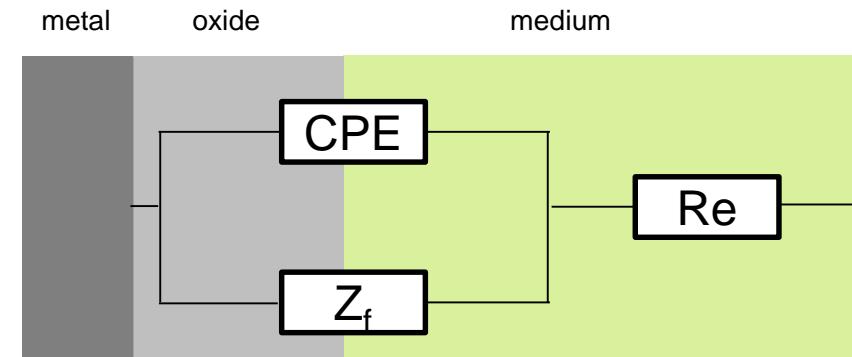


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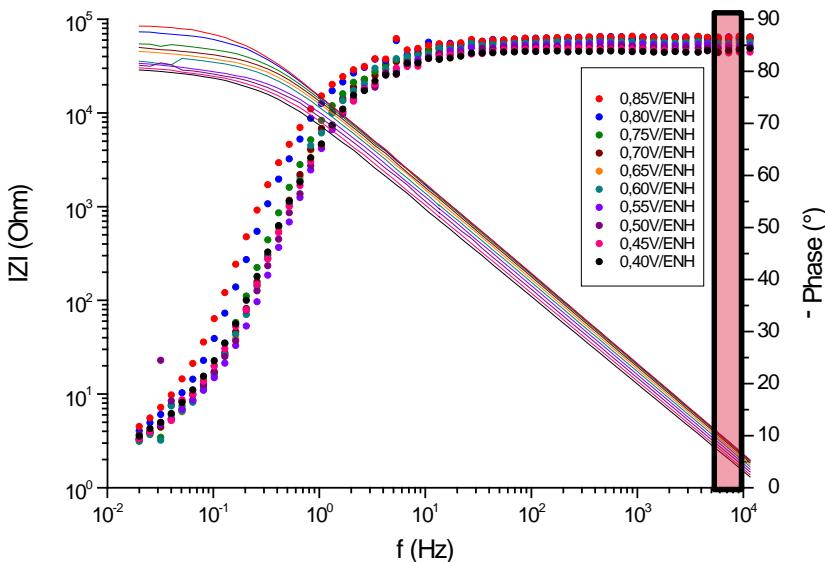
Faradaic processes

Equivalent circuit used:

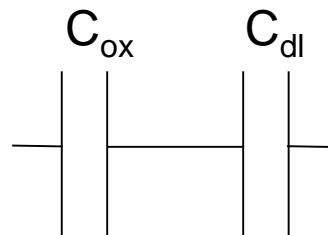


KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: HF DOMAIN

Bode representation:

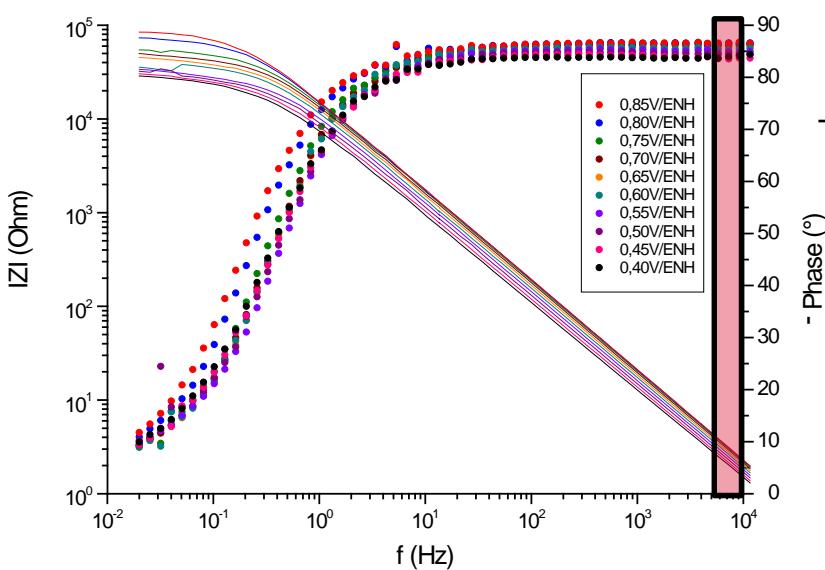


At infinite frequencies:

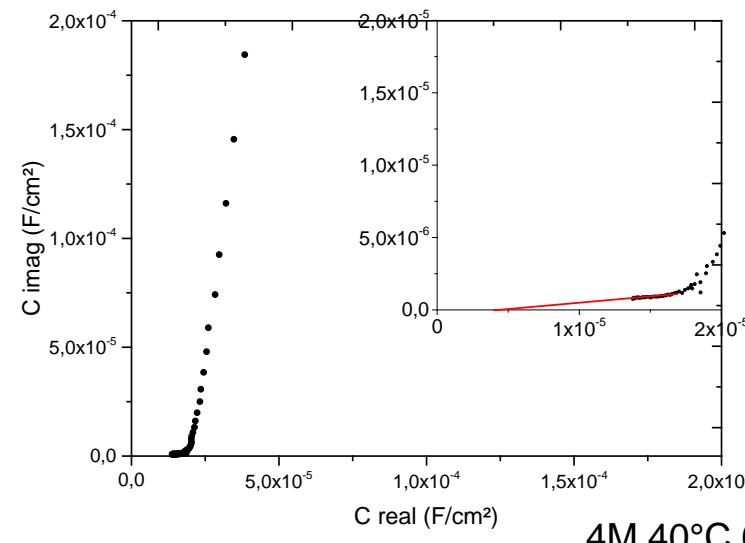


KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: HF DOMAIN

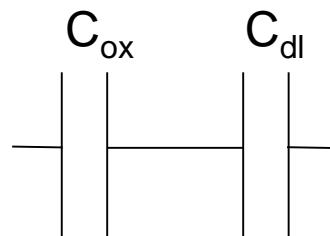
Bode representation:



Cole & Cole representation:

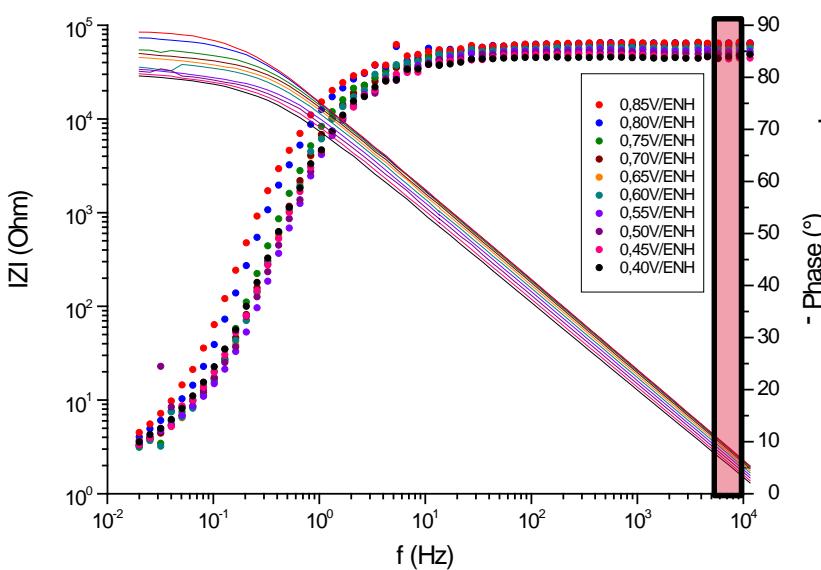


At infinite frequencies:

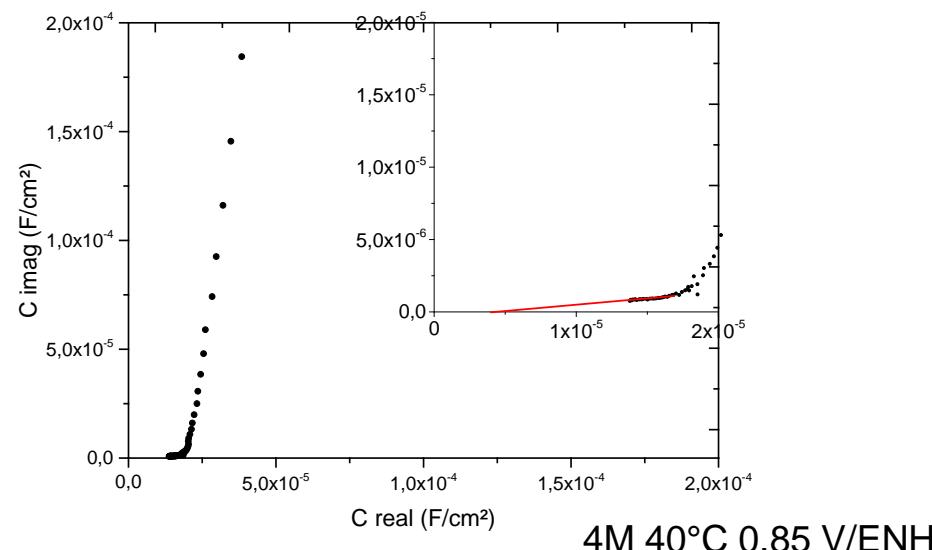


KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: HF DOMAIN

Bode representation:

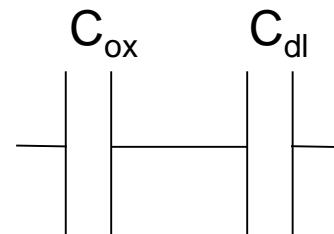


Cole & Cole representation:



At infinite frequencies:

→ By extrapolation: $C_{\infty} = 4.1 \times 10^{-6} \text{ F.cm}^{-2}$



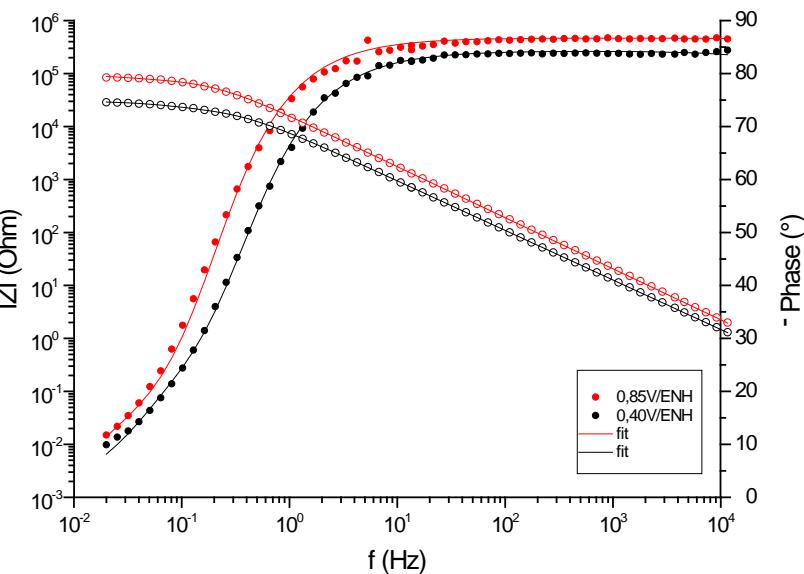
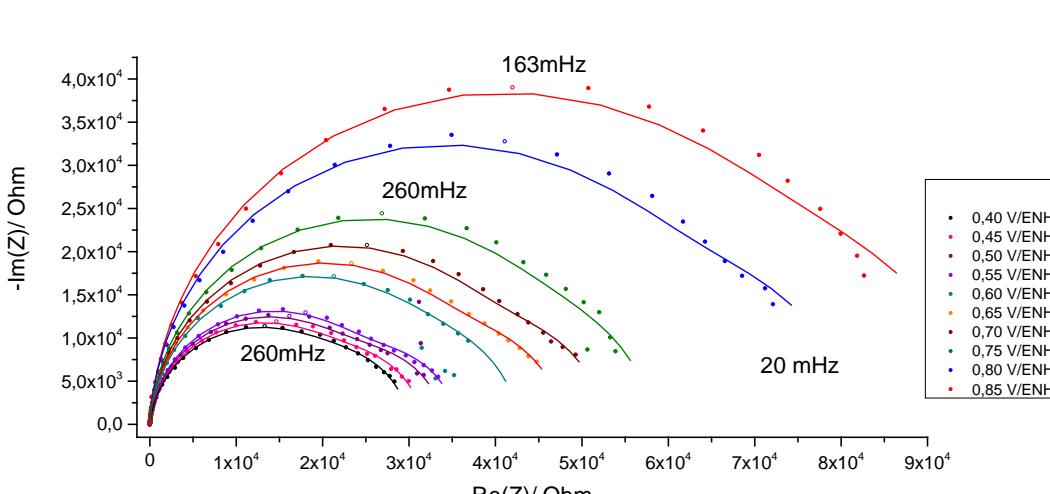
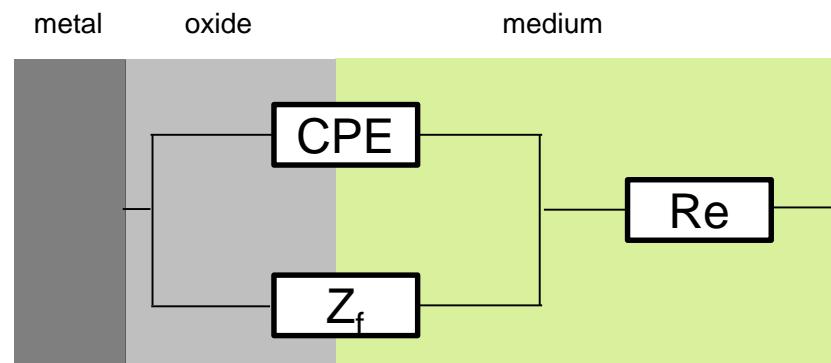
If we consider this value as the capacitance of the oxide we can calculate its thickness:

$$d = \frac{\varepsilon \varepsilon_0}{C_{\infty}} = 2.6 \text{ nm}$$

By XPS: $d = 3 \text{ nm}$

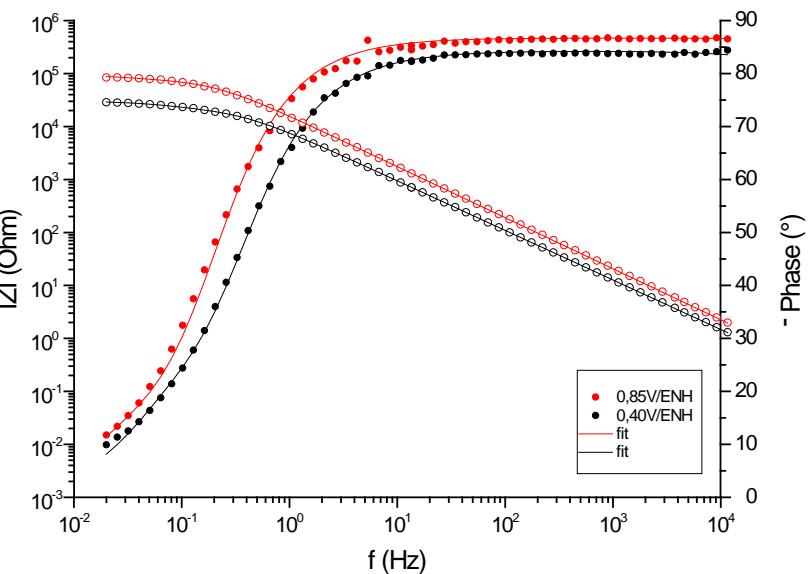
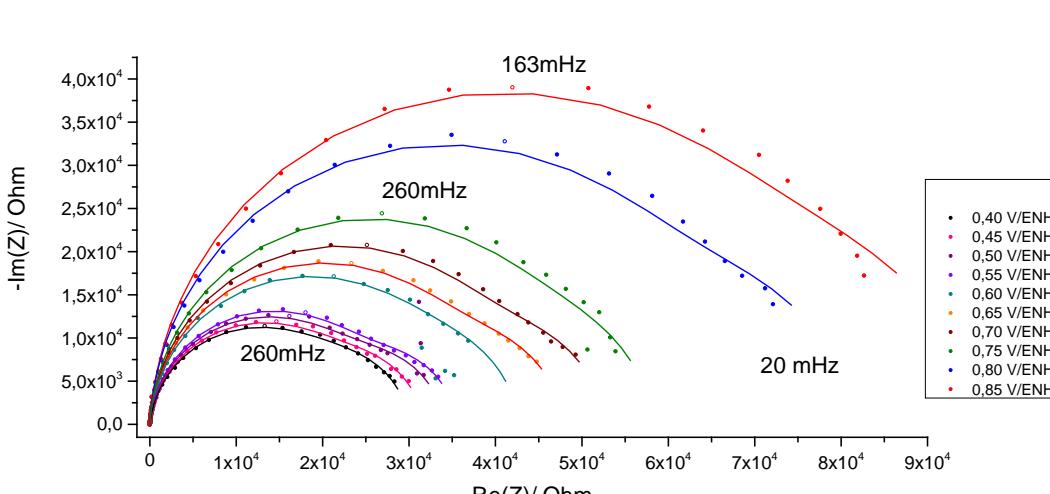
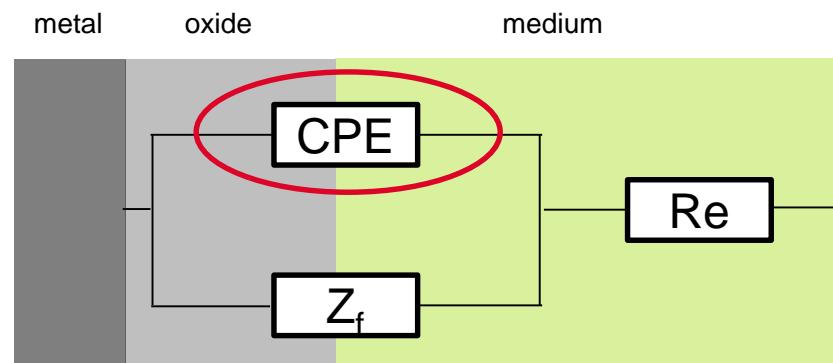
Assuming $C_{\text{dl}} 30 \mu\text{F.cm}^{-2}$, $d = 2.2 \text{ nm}$

KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: CIRCUIT EQUIVALENT PARAMETERS



Good fit for all potentials

KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: CIRCUIT EQUIVALENT PARAMETERS

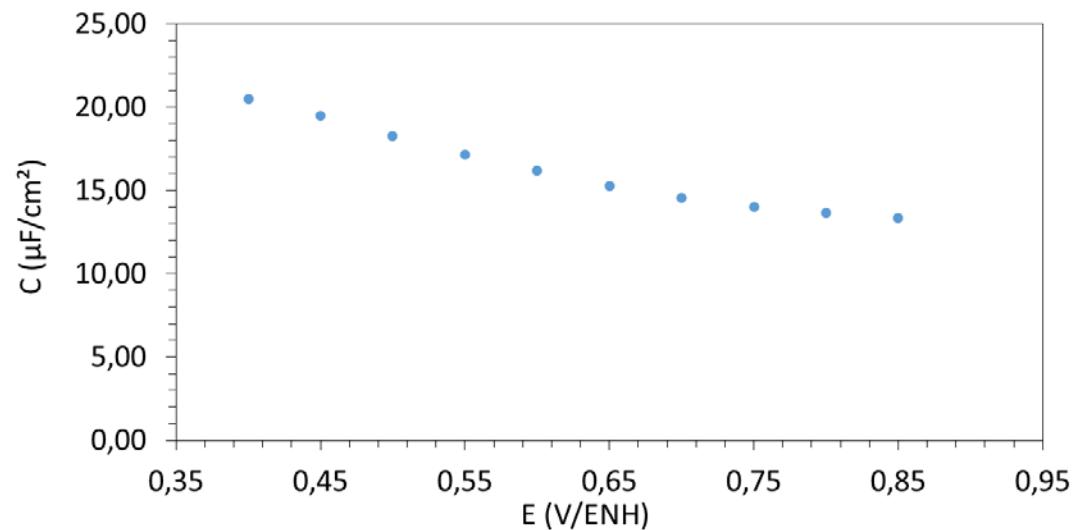


Good fit for all potentials

KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: CPE

For CPE parameters we used Brugg's formula to obtain capacitance values:

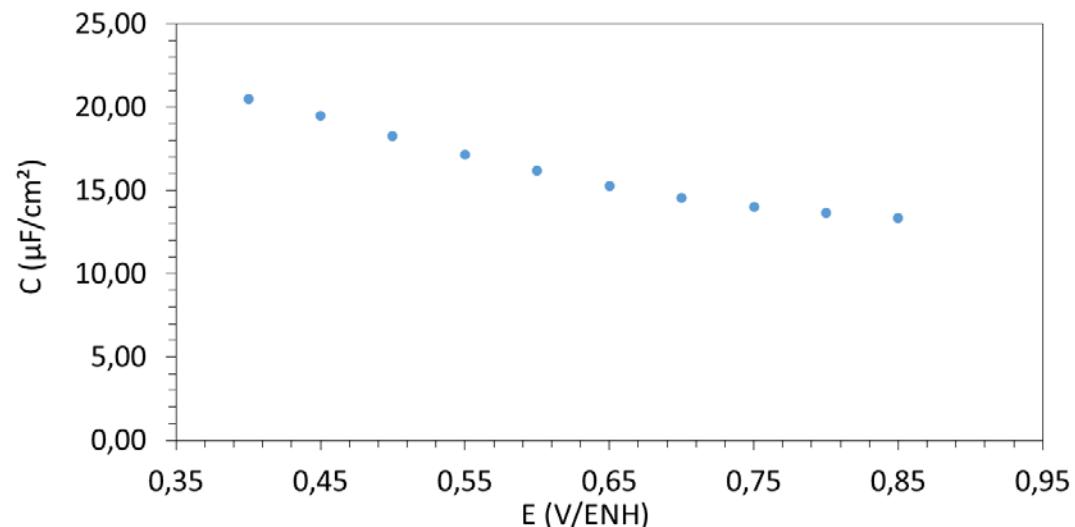
$$C_{eff} = Q^{1/\alpha} R_e^{(1-\alpha)/\alpha}$$



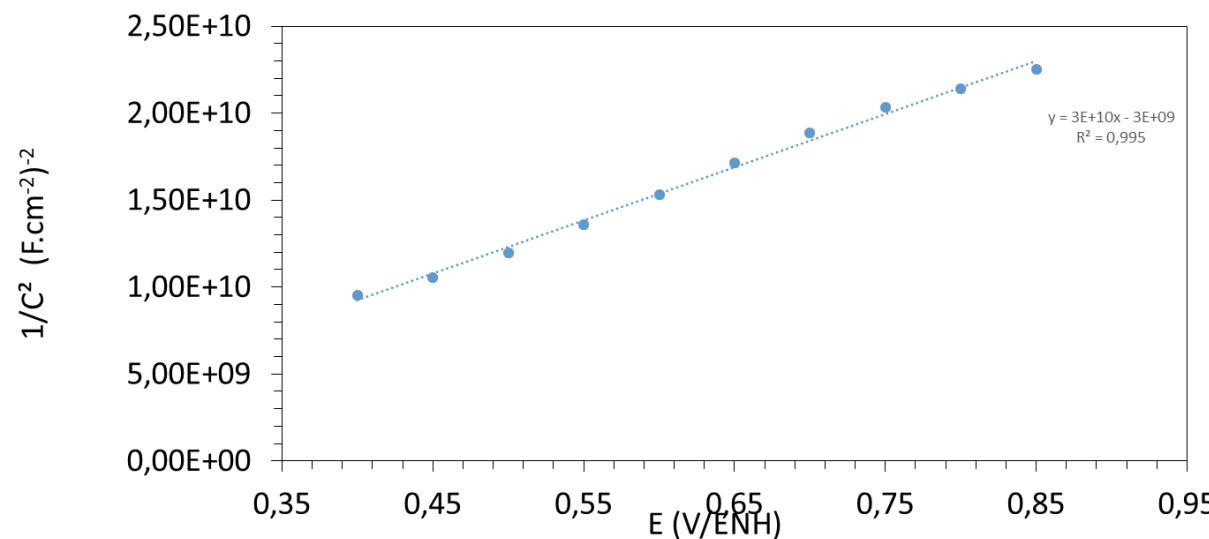
KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: CPE

For CPE parameters we used Brugg's formula to obtain capacitance values:

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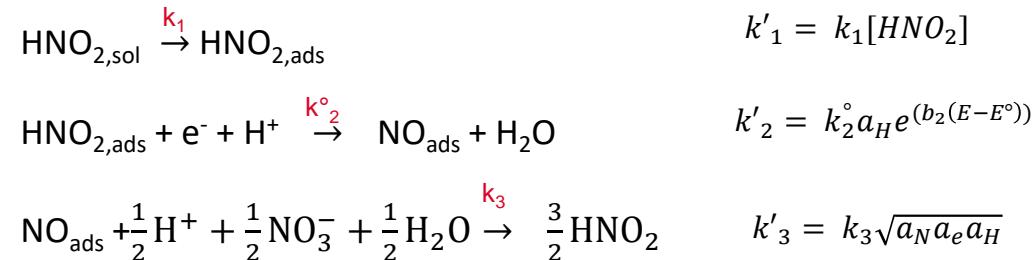
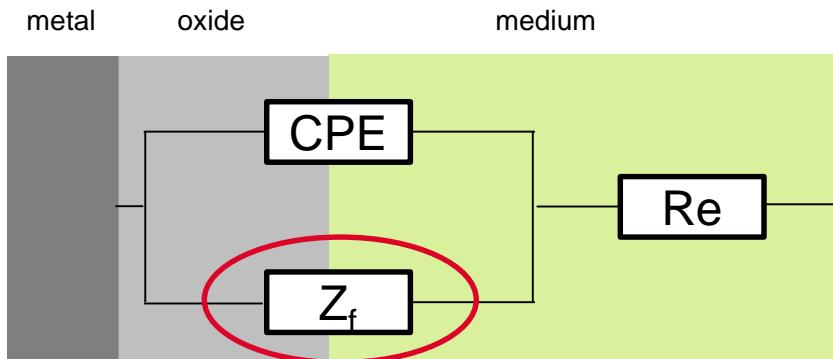
→ Verification of Mott Schottky's law



$$\frac{1}{C_{SC}^2} = \frac{2}{\varepsilon \varepsilon_0 q_e N_0} (E - E_{bp} - \frac{k_B T}{q_e})$$

$$N_0 = 1.5 \cdot 10^{21} \text{ cm}^{-3}$$

KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: FARADAIC PROCESSES



Stationary solutions:

$$\theta_{1S} = \frac{k'_1}{k'_1 + \frac{k'_2 \cdot k'_1}{k'_3} + k'_2 \cdot \beta}$$

$$\theta_{2S} = \frac{k'_2}{k'_3} \theta_{1S}$$

Non stationary solutions:

$$\frac{\Delta \theta_1}{\Delta E} = \frac{-k'_2 \cdot b_2 \cdot \beta \cdot \theta_{1S} - \left(\frac{k'_1 \cdot k'_2 \cdot b_2 \cdot \theta_{1S}}{j\omega + k'_3} \right)}{j\omega \beta + k'_1 + k'_2 \cdot \beta + \frac{k'_2 \cdot k'_1}{j\omega + k'_3}}$$

$$\frac{\Delta \theta_2}{\Delta E} = \frac{k'_2 \cdot b_2 \cdot \theta_{1S} + k'_2 \cdot \frac{\Delta \theta_1}{\Delta E}}{j\omega + k'_3}$$

Impedance:

$$\frac{1}{Z_f} = -FS \left(k'_2 \cdot \beta \cdot \frac{\Delta \theta_1}{\Delta E} + k'_2 \cdot b_2 \cdot \beta \cdot \theta_{1S} \right)$$

KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L: FARADAIC PROCESSES

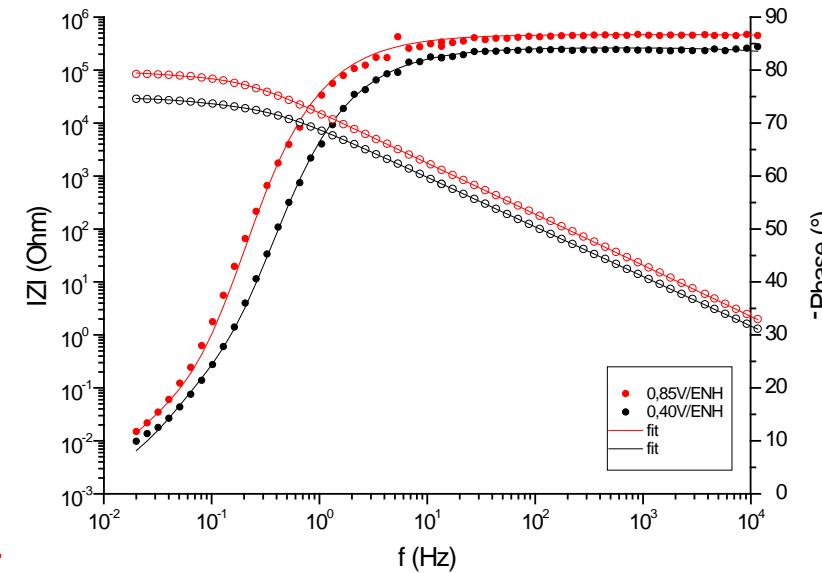
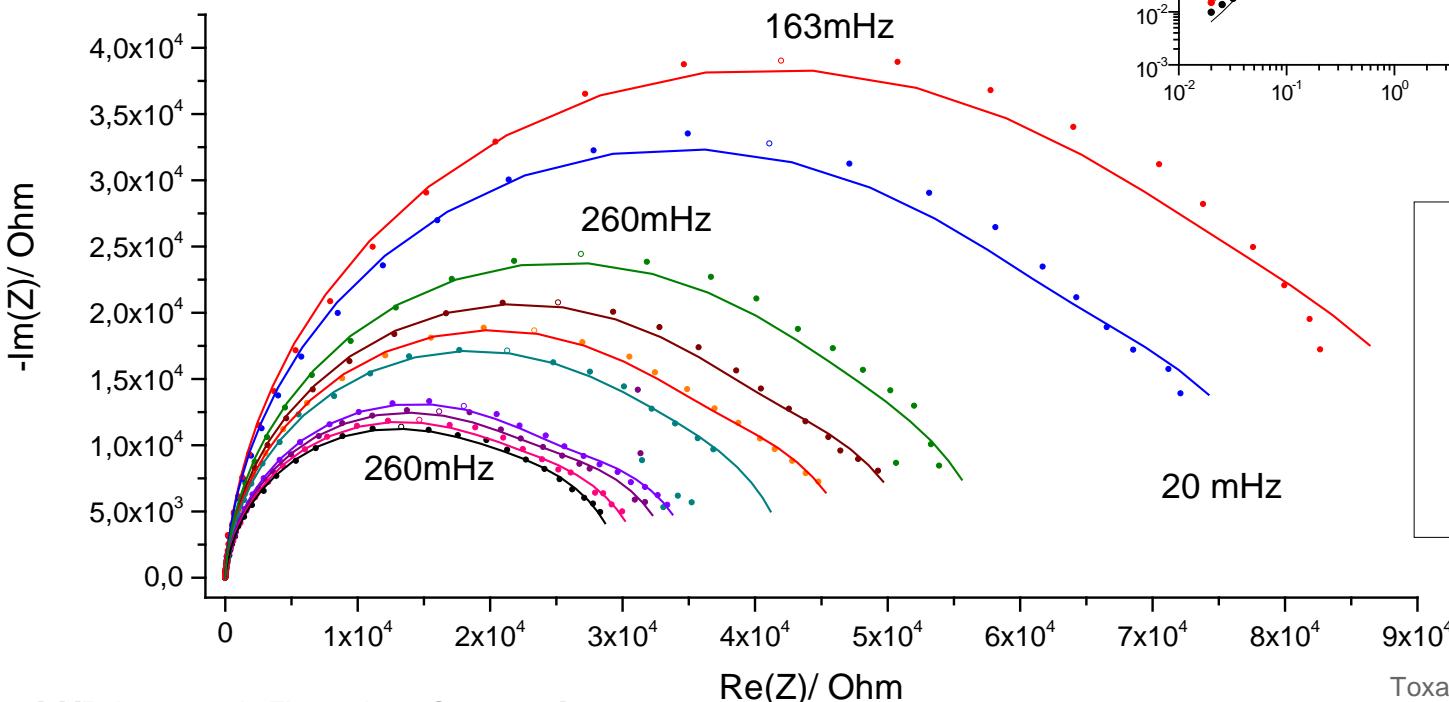
→ Fitted kinetic constants:

$$k_1 = 0.03 \pm 0.02 \text{ cm.s}^{-1}$$

$$k^{\circ}_2 = 6.10^{-4} \pm 2 \cdot 10^{-4} \text{ s}^{-1}$$

$$[k_3 = 2 \cdot 10^7 \text{ s}^{-1}]$$

On Gold [3]: $k_1 = 1.10^3 \text{ cm.s}^{-1}$
 $k^{\circ}_2 = 1.10^5 \text{ s}^{-1}$
 $k_3 = 1.10^7 \text{ s}^{-1}$

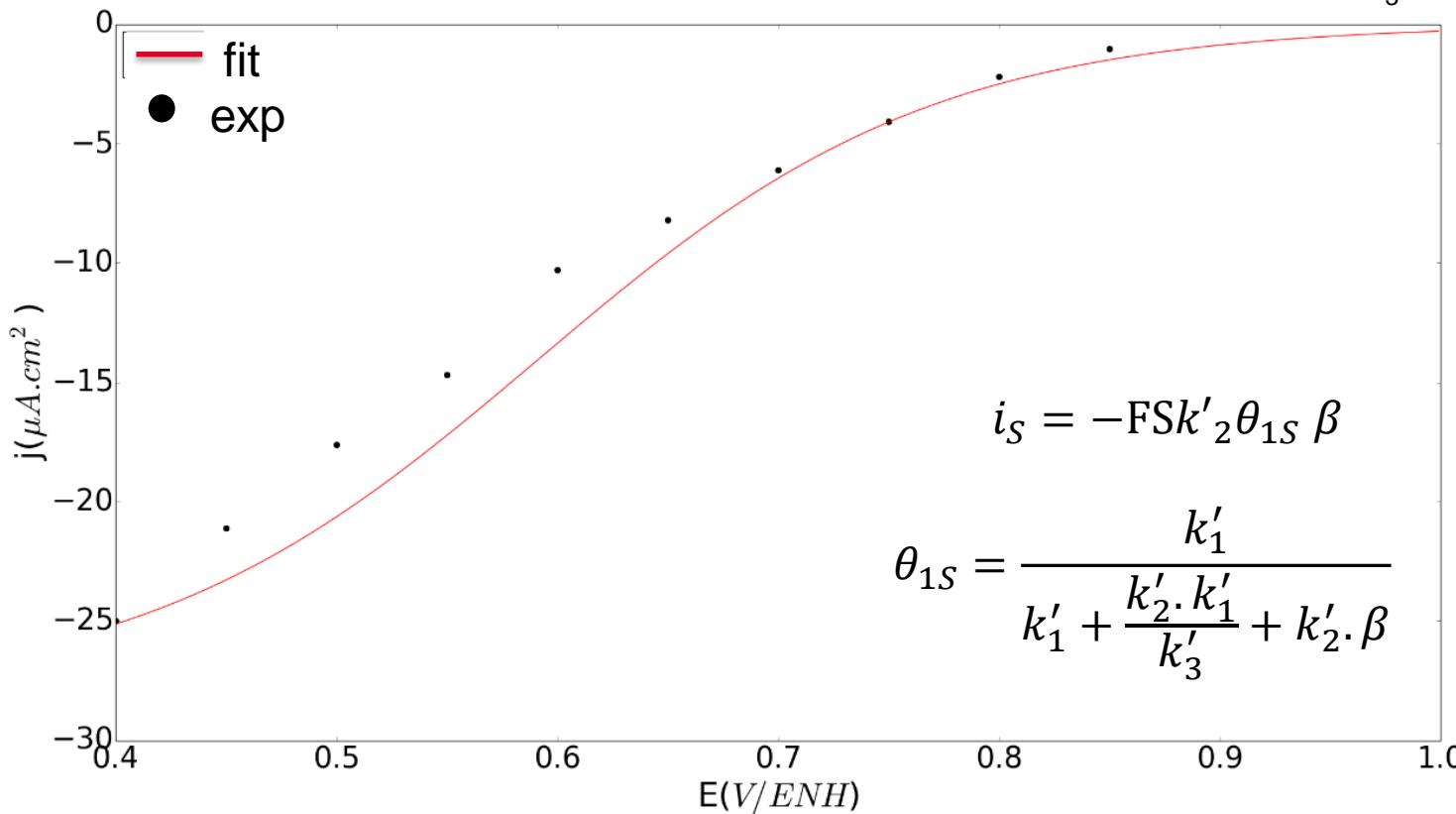


• 0,40 V/ENH
• 0,45 V/ENH
• 0,50 V/ENH
• 0,55 V/ENH
• 0,60 V/ENH
• 0,65 V/ENH
• 0,70 V/ENH
• 0,75 V/ENH
• 0,80 V/ENH
• 0,85 V/ENH

KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L

Kinetic constants validated by stationary current (4M 40°C):

Constants used:
 $k_1 = 0,03 \text{ cm.s}^{-1}$
 $k^{\circ}_2 = 6.10^{-4} \text{ s}^{-1}$
 $k_3 = 2.10^6 \text{ s}^{-1}$



CONCLUSIONS & OUTLOOK

- On stainless steel:
 - Same mechanism as on gold
 - Conversely to gold electrode, the autocatalytic processes play a minor role
 - Oxide layer slows down kinetics reduction
 - Oxide layer properties can be obtained by EIS (thickness & dielectrics properties)
 - Kinetic constants have been determined and verified by modelling of stationary current
- To go further: fitting in progress for other experimental conditions

**Thank you
for your
attention**

Acknowledgments

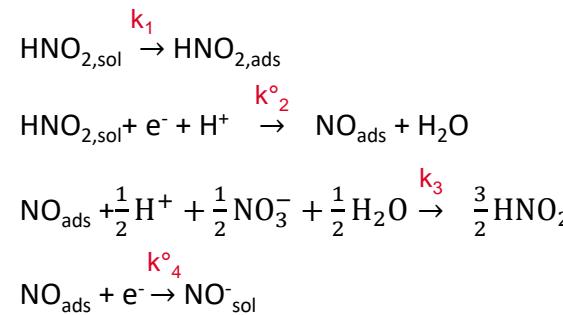


J. Agullo, C. Bataillon, M. Bigot, N. Brijou-Mokrani, N. Cavaliere, C-A, Deblonde, P. Fauvet, O. Geneve, N. Gruet, S. Heurtault, P. Laghoutaris, B. Laurent, F. Miserque, B. Puga Nieto, M. Rivollier, R. Robin, C.M. Sanchez-Sanchez, P. Suegama, B. Tribollet.

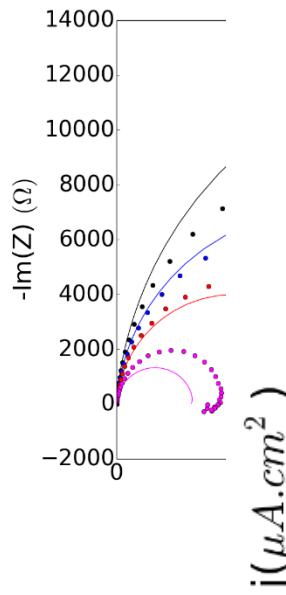
Commissariat à l'énergie atomique et aux énergies alternatives
Centre de Saclay | 91191 Gif-sur-Yvette Cedex
T. +33 (0)1 69 08 16 40 | F. +33 (0)1 69 08 15 86

DEN
DPC
SCCME

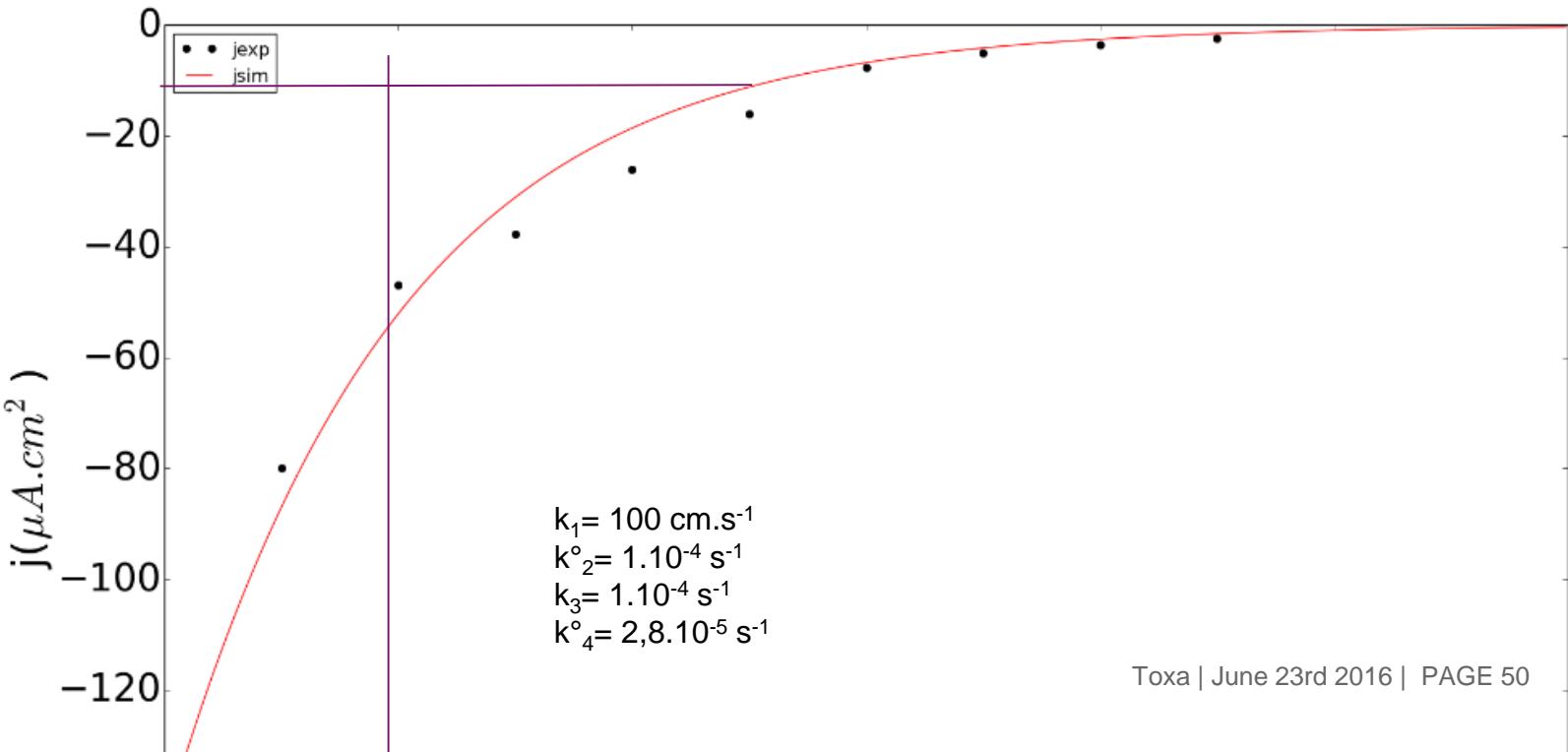
KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L : 8M 100°C



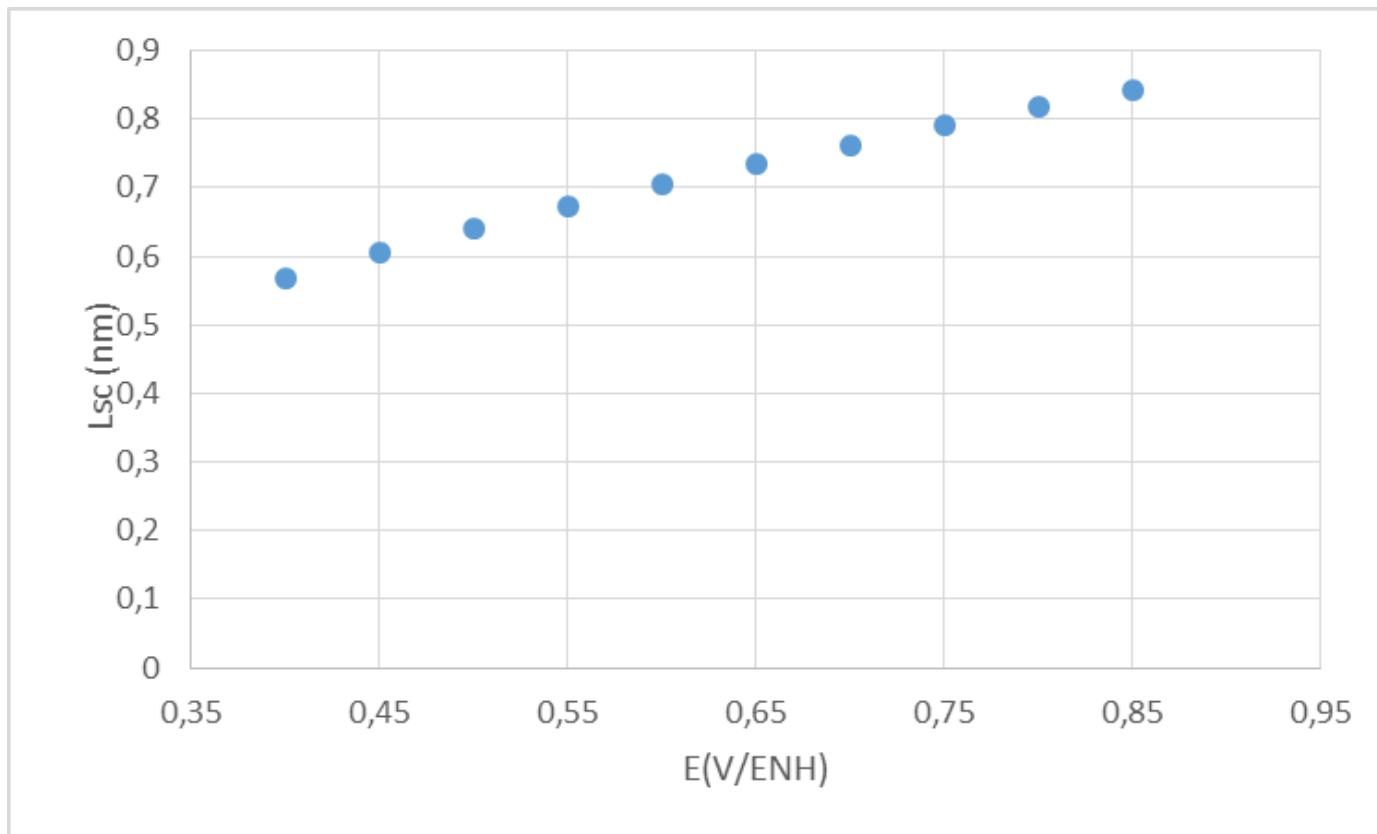
EIS Simulations :

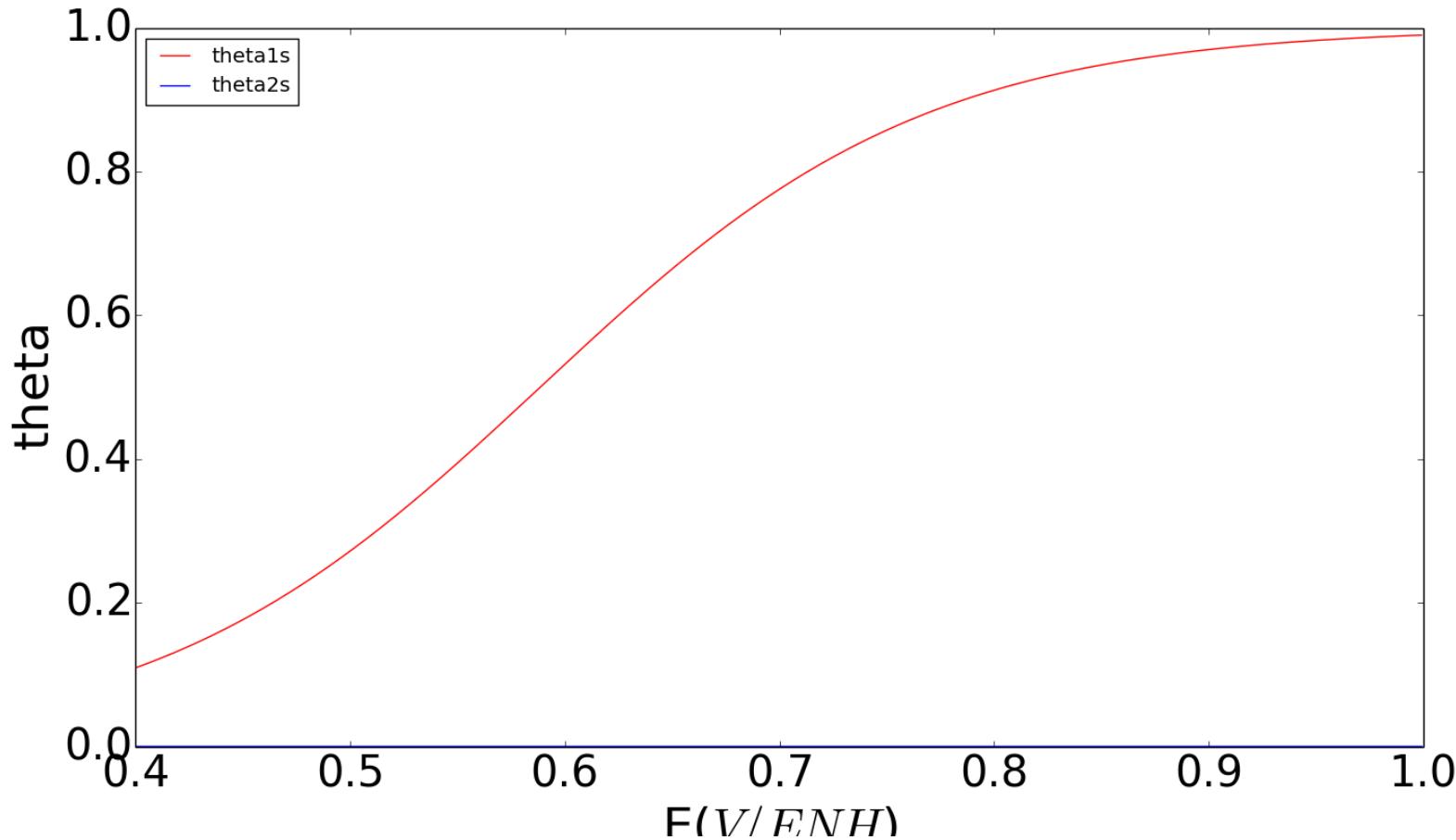


Stationary current simulation :



$$E_{FB}=0,09 \text{ V/ENH}$$



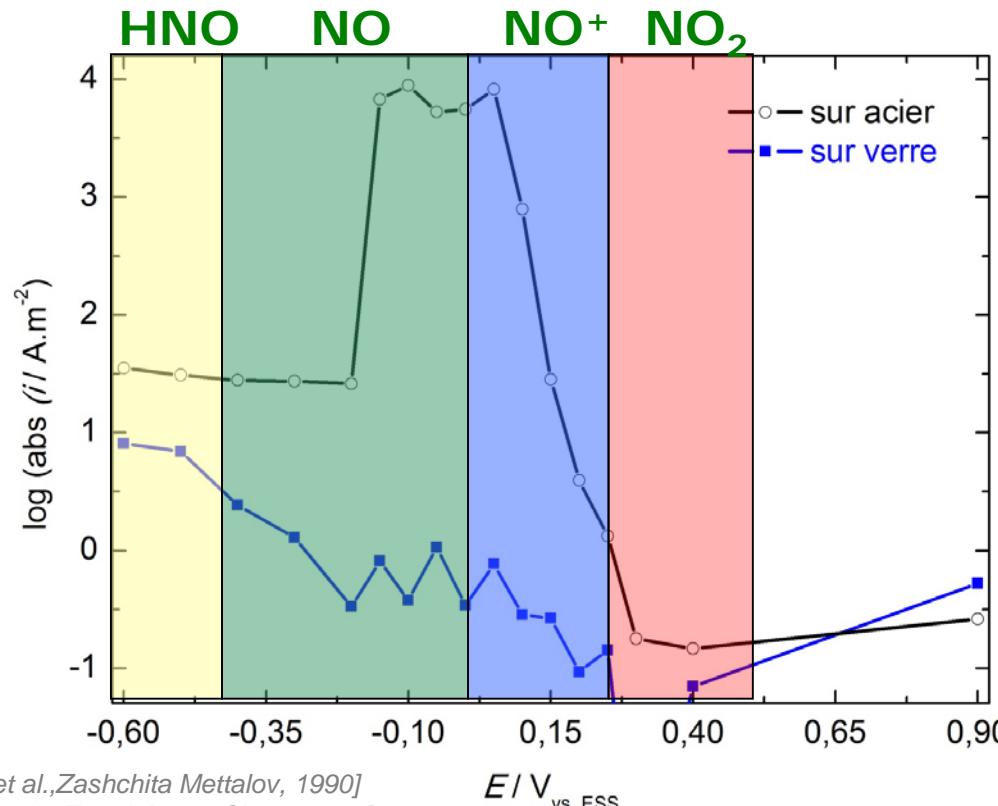


MECHANISMS ON STAINLESS STEEL

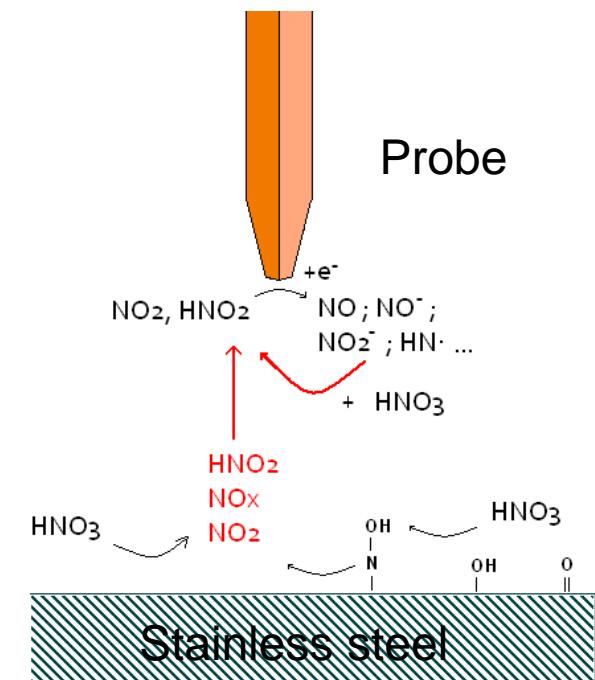
V. Razygraev [1] + F. Balbaud [2]:

Successive mechanisms (Vetter and Schmid) on gold
Mechanisms **in competition** on stainless steel

R. Lange [3]: Schmid dominates on stainless steel



Chronoamperometry
 μ -electrode Pt ($\varnothing 25 \mu\text{m}$)
 I_{stat} after 400 s ;
 $d_{\text{S-S}} = 2 \mu\text{m}$, HNO_3 8 mol/L à Tamb.

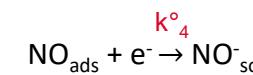
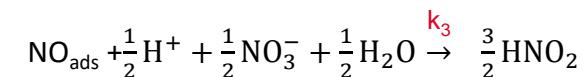
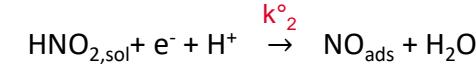
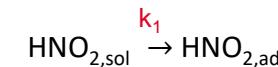
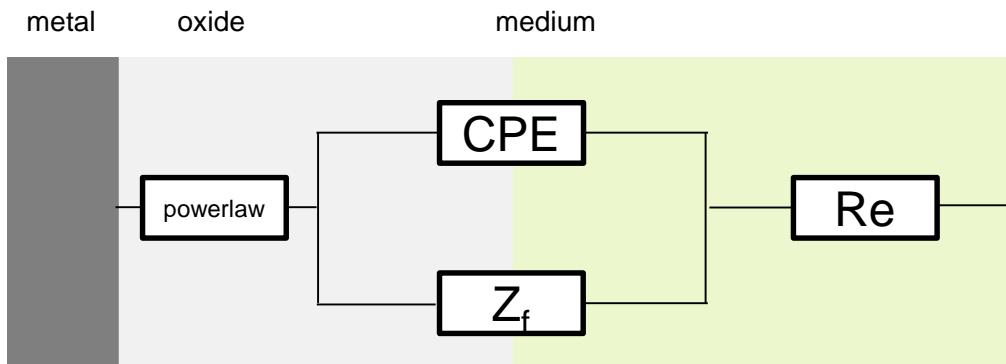


[1] [Razygraev et al., Zashchita Mettalov, 1990]

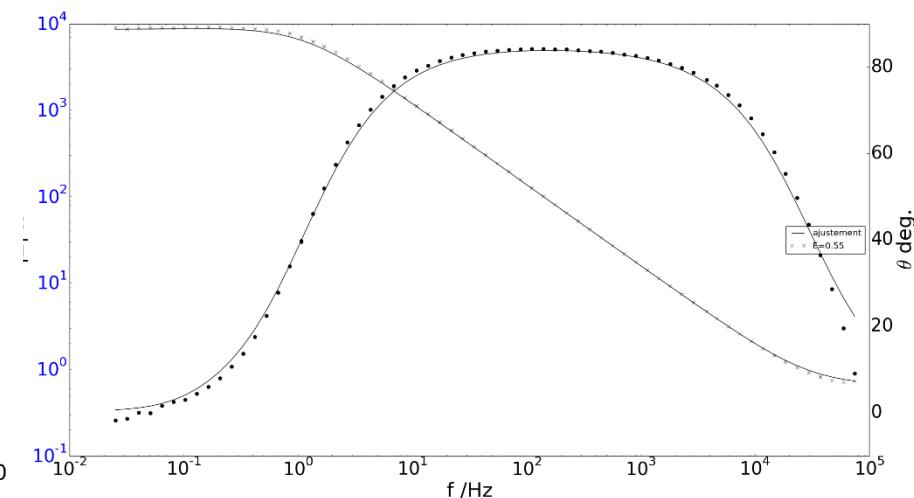
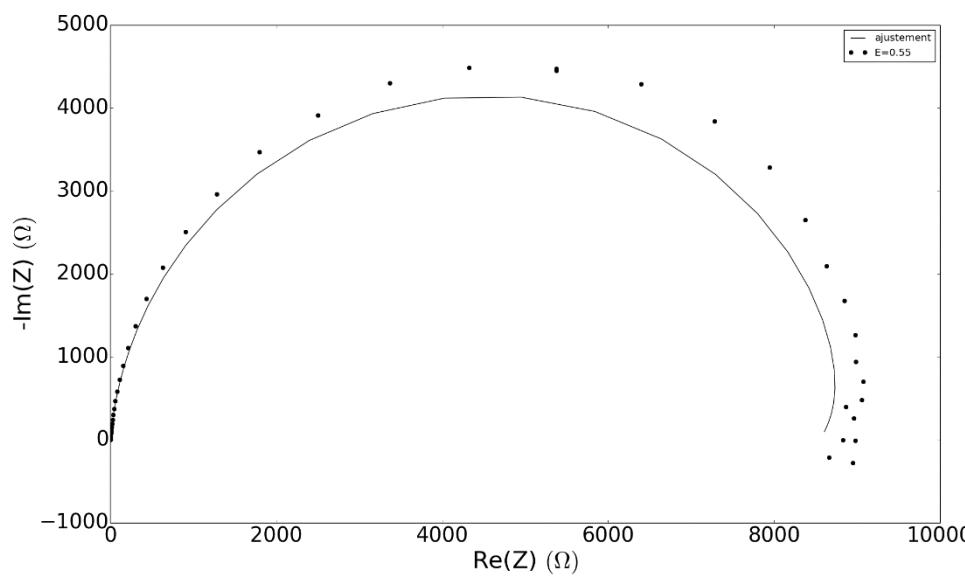
[2] [F. Balbaud et al., Eur. J. Inorg. Chem., 2000]

[3] [R. Lange et al., Electrochim. Com. 2013]

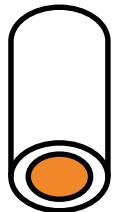
KINETICS OF NITRIC REDUCTION ON STAINLESS STEEL 304L : 8M 100°C



Simulation for 0,55 V/ENH (Q_{dl} & α_{dl} fitted for this potential):



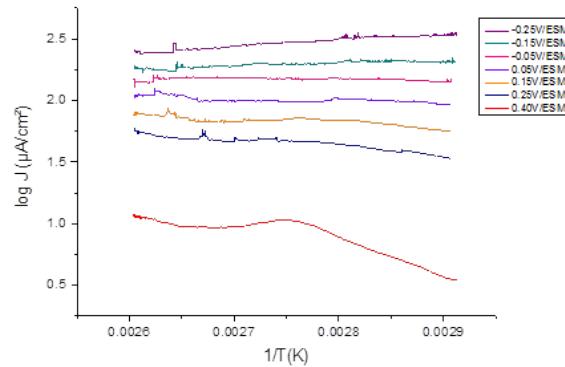
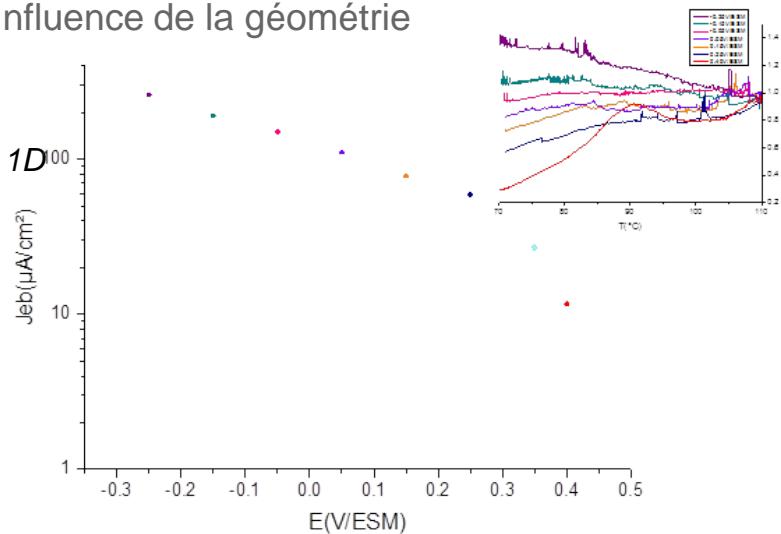
Etude du système $\text{HNO}_3/\text{HNO}_2$



Identification du mécanisme sur Acier [Razygraev, 2014]

Influence de la géométrie

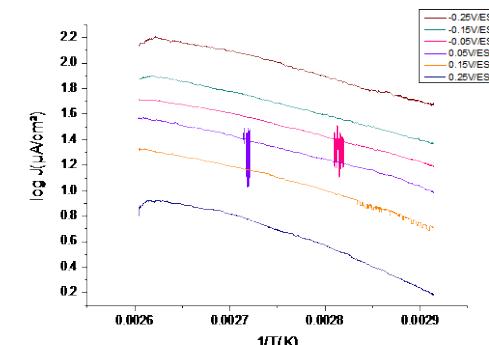
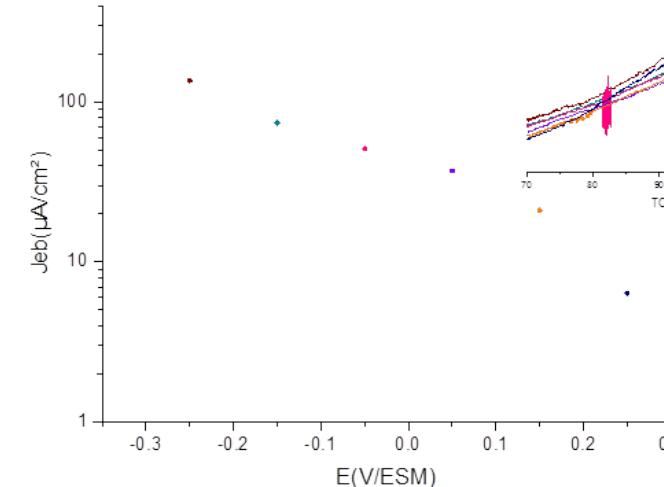
Diffusion 1D



Arrhenius $\rightarrow \sim$ mécanisme multiple (homogène)



Diffusion
2D – 3D



Arrhenius $\rightarrow \sim$ mécanisme simple (hétérogène)